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3



WE ARE PASSIONATE ABOUT DESIGNING AND PRODUCING THE BEST WORKWEAR FOR YOUR WORKING DAY



THE STORY

F. Engel is a family-owned textile group which benefits from being able to draw on its stock of proud traditions, especially when they are used to take the company forward and create new ideas on the basis of historical quality requirements. F. Engel has grown steadily since it was first established, and today enjoys a strong position with three divisions: ENGEL Workwear, Sunwill men's trousers as well as Deerhunter hunting apparel. What all three share is the emphasis that has been placed on strengthening design and development in order to continually improve fit and functionality.

OWN PRODUCTION IN LITHUANIA

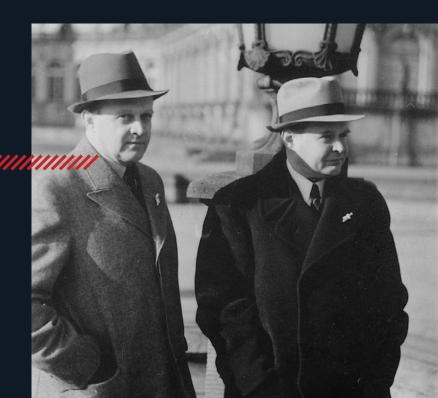
The company ENGEL-Dali has two factories in Lithuania which are equipped with the latest technology, ensuring both high quality standards and flexible deliveries. Daily contact between Denmark and Lithuania optimises workflow, resulting in dynamic cooperation because the large team of skilled workers is a natural part of the "family". The close location also means increased flexibility – the transport time between Lithuania and our base in Haderslev in Jutland is only 48 hours.

QUALITY ASSURANCE

All our products – both the ones we produce ourselves in Lithuania and those manufactured in the Far East – are always subjected to double quality checks. First the garment is checked at the factory by professional inspectors, and then random checks are conducted at the warehouse in Haderslev. F. Engel is also a member of the European Standards Organisation for Workwear, which ensures that we are always up to date with respect to the latest workwear and safety wear requirements.

THE ENGEL FAMILY

has played a key role in the company ever since 1927. Today, the business is run by the fourth generation.





has always been on ENGEL's Workwear and helps to ensure brand recognition 94 years on.

SINCE 1927

It all began in Haderslev with a pair of overalls and an inspiring journey to America.







THE FE BUTTON

FE stands for Friedrich Engel, who started the company together with his son Carl J. Engel.





QUALITY CONTROL

Workwear needs to withstand everything - from daily wear and tear to working in challenging weather conditions. It's not enough that the fabric is strong, it's just as important that the fabric retains its colour, and that the stitching, buttons, zippers and finish are exceptionally durable. Before we send our clothes to production, we subject them to rip, pull, wear, colour and washing tests. We have people in our factories performing quality checks during production, and we spot test every item we receive in our warehouse.

TEST TEAMS

Before a new collection or new product is sent to production, it is also tested out in the real world. The clothing is of course tested by the relevant trade group. Our teams of test people give us feedback during and after the test period. The feedback is most often both positive and negative critique and it gives the design department the opportunity to adjust the models before being sent to production.





CSR



ECO-FRIENDLY MATERIALS

Our products are manufactured to high environmental and product safety standards, and are also certified according to the OEKO-TEX° standard, which is an independent testing system for raw, semi-finished and finished textile products.



POWER CONSUMPTION

We have entered into a climate partnership with the energy supplier Ørsted with the aim of reducing the company's energy consumption and CO_2 emissions.



NO CHILD LABOUR

We do not permit our suppliers to use children under 15 years in their operations. If the rules are not complied with, the cooperation will be terminated with immediate effect and orders will be cancelled.



ENVIRONMENTAL POLICY

We continuously follow up on occupational health and safety risks throughout the business chain, from procurement to planning, marketing, sales as well as the handling and shipment of goods.



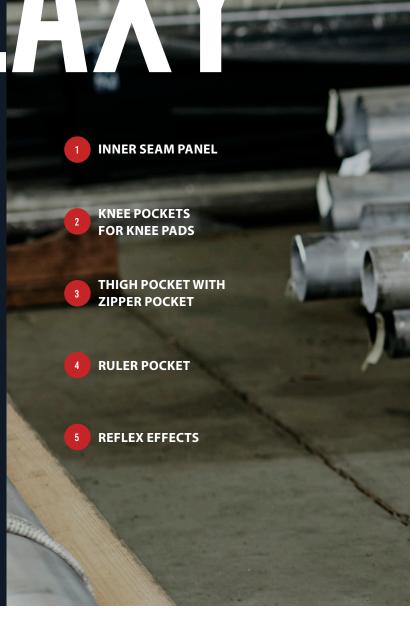
MEMBER OF BSCI

We base our compliance programme on the BSCI Code of Conduct, which comprises eleven principles for running an ethical and socially responsible business.

GA

PERFECT FIT AND EXTREME DURABILITY

Galaxy is a smart and functional collection developed for all kinds of demanding industrial work, but which is particularly suitable for the tradesman thanks to its functional details. Fit and extreme durability are two of many features that characterise the models, which also boast reflectors and hidden buttons and zippers.



COLOUR GUIDE

GALAXY



















GALAXY COTTON





GALAXY LIGHT











GALAXY LADIES













WITH THE REFLECTOR STRIPES ON THE SHOULDERS AND HEM, YOU'LL BE VISIBLE FROM A LONG DISTANCE



GALAXY WORK JACKET

SIZE XS-6XL

QUALITY 65% polyester/35% cotton, 290 g/m²

wash 600 XO AX

- Longer back section with pleat
- Elbows reinforced with CORDURA®
- Many functional pockets, including chest pockets with flaps, one with an extra zipper pocket
- Zipper chest pocket
- · Adjustable cuffs
- Strap with D-ring
- Reflective print on shoulders as well as front and back for greater visibility
- · Suitable for industrial laundering

RRP EXCL. VAT

XS-2XL 66,00 € 3XL-4XL 70,80 € 5XL-6XL 75,60 €

COLOURS



























2810-254

GALAXY WORK TROUSERS

SIZE 42-70 / 22-28 / 90-114

QUALITY 65% polyester/35% cotton, 290 g/m²

WASH



- Ergonomically shaped knees
- Many functional pockets, e.g. thigh pocket with zipper pocket
- Two adjustment options for knee pads
- Knee and bottom hem reinforced with CORDURA®
- Hanging bottom on thigh pocket and ruler pocket
- Strap with D-ring
- Suitable for industrial laundering

RRP EXCL. VAT

42-66 60,00 € 22-28 60,00 € 68-70 64,80 € 90-114 62,40 €



























GALAXY WORK TROUSERS WITH HANGING TOOL POCKETS

SIZE 42-70 / 22-28 / 90-114

QUALITY 65% polyester/35% cotton, 290 g/m²

wash 600 A O

- Ergonomically shaped knees
- Many functional pockets, e.g. hanging tool pockets and thigh pocket with zipper pocket
- Two adjustment options for knee pads
- · Knee and bottom hem reinforced with CORDURA®
- · Hanging bottom on thigh pocket and ruler pocket
- · Strap with D-ring
- Suitable for industrial laundering



42-66 68,00 € 22-28 68,00 € 68-70 72,80 € 90-114 70,40 €

COLOURS



















3810-254

GALAXY BIB OVERALL

SIZE 42-70 / 22-28 / 90-114

QUALITY 65% polyester/35% cotton, 290 g/m²

WASH



- Ergonomically shaped knees
- Elastic back
- Adjustable braces
- Many functional pockets, including a document pocket on the inside of the bib
- Two adjustment options for knee pads
- Knee and bottom hem reinforced with CORDURA®
- Hanging bottom on thigh pocket and ruler pocket
- Strap with D-ring
- Suitable for industrial laundering

RRP EXCL. VAT

42-66 72,00 € 22-28 72,00 € 68-70 76,80 € 90-114 74,40 €





























GALAXY BOILER SUIT

SIZE XS-6XL

65% polyester/35% cotton, 290 g/m² **QUALITY**

WASH

- Ergonomically shaped knees
- · Elastic waist
- Many functional pockets, e.g. zipper pocket on chest
- Elbows and knees reinforced with CORDURA®
- Adjustable cuffs
- Two adjustment options for knee pads
- Hanging bottom on thigh pocket and ruler pocket
- Strap with D-ring
- Reflective print on shoulders as well as front and back for greater visibility
- Suitable for industrial laundering

RRP EXCL. VAT

XS-2XL 107,00€ 111,80€ 3XL-4XL 5XL-6XL 116,60€

COLOURS





























6812-254

GALAXY KNICKERS

SIZE

65% polyester/35% cotton, 290 g/m² QUALITY

WASH



- Ergonomically shaped knees
- Many functional pockets, e.g. thigh pocket with zipper pocket
- · Possibility for knee pads
- Knee reinforced with CORDURA®
- Hanging bottom on thigh pocket and ruler pocket
- Strap with D-ring
- Suitable for industrial laundering











RRP EXCL. VAT 42-66 60,00€



















GALAXY SHORTS

SIZE

65% polyester/35% cotton, 290 g/m² QUALITY

WASH

• Ideal fit

- Many functional pockets, e.g. thigh pocket with zipper pocket
- Ruler pocket reinforced with CORDURA®
- Hanging bottom on thigh pocket and ruler pocket
- Strap with D-ring
- Suitable for industrial laundering































GALAXY SERVICE VEST

SIZE XS-6XL

QUALITY 65% polyester/35% cotton, 290 g/m²

wash 600 XO AX

- · Longer back section with pleat
- Many functional pockets, e.g. zipper pocket on chest
- Strap with D-ring
- Reflective print on shoulders as well as front and back for greater visibility
- Suitable for industrial laundering





XS-2XL 50,00 € 3XL-4XL 54,80 € 5XL-6XL 59,60 €

COLOURS

















5850-193

GALAXY WINTER VEST

SIZE XS-6XL

QUALITY 100% polyester, 180 g/m²

Quilted with FE-Insulate insulating layer

Lining: 100% polyester

WASH



- High neck and longer back
- Front zipper
- Many functional pockets all with zippers
- Elasticated bottom and armholes
- Reflective print on shoulders as well as front and back for greater visibility

RRP EXCL. VAT

XS-2XL 69,00 € 3XL-4XL 73,80 € 5XL-6XL 78,60 €





















GALAXY WINTER JACKET

SIZE XS-6XL

QUALITY 100% polyester, 180 g/m². Quilted with

FE-Insulate insulating layer. Lining: 100% polyester

 $WP \ge 13.000 \text{ Pa}/15 < R_{et} \le 25 \text{m}^2 \text{ Pa}/W$

WASH

- Waterproof and breathable
- High neck and longer back
- Elbows reinforced with CORDURA®
- Many functional pockets, including two spacious cross pockets with zipper
- Storm placket in sleeves and at bottom
- Detachable hood
- Taped seams
- Reflective print on shoulders as well as front and back for greater visibility

RRP EXCL. VAT

XS-2XL 143,00€ 3XL-4XL 147,80€ 5XL-6XL 152,60 €





















GALAXY PILOT JACKET

SIZE XS-6XL

QUALITY 100% polyester with PU coating

on the back, 235 g/m²

Lining: 100% polyester quilted with FE-Insulate insulating layer

WASH



- Wind and water-repellent
- High neck
- Button placket with zipper and Velcro front closure
- Many functional pockets
- Elasticated bottom and sleeves
- Reflective print on shoulders as well as front and back for greater visibility

RRP EXCL. VAT

XS-2XL 89,00 € 3XL-4XL 93,80 € 5XL-6XL 98,60 €

COLOURS























8810-229

GALAXY SOFTSHELL JACKET

SIZE XS-6XL

QUALITY 100% polyester bonded with microfleece,

280 g/m². WP 500 mm/MVP 10000 g

WASH 140 XX XX III AX

- Longer back
- Reinforced elbows
- Concealed zipper and Velcro front closure
- Many functional pockets, including two spacious cross pockets with zipper
- Adjustment cord at bottom hem
- Reflective print on shoulders as well as front and back for greater visibility

RRP EXCL. VAT

XS-2XL 86,00 € 3XL-4XL 90,80 € 5XL-6XL 95,60 €























GALAXY SWEAT CARDIGAN

SIZE XS-6XL

QUALITY 65% polyester/35% cotton bonded with

100% polyester microfleece, 320 g/m²

WASH WASH

- · Soft fleece on the inside
- Spacious cross pockets with zippers
- Ribbing at bottom and sleeves
- · Cord ties in hood
- · Reflective print on shoulders for greater visibility



RRP EXCL. VAT

XS-2XL 62,00 € 3XL-4XL 66,80 € 5XL-6XL 71,60 €

COLOURS

















8830-233

GALAXY SWEAT CARDIGAN WITH COLLAR

SIZE XS-6XL

QUALITY 65% polyester/35% cotton bonded with

100% polyester microfleece, 320 g/m²

wash (40) XXIII XX

- · Soft fleece on the inside
- Spacious cross pockets with zippers
- Ribbing at bottom and sleeves
- · Reflective print on shoulders for greater visibility

RRP EXCL. VAT

XS-2XL 57,00 € 3XL-4XL 61,80 € 5XL-6XL 66,60 €























GALAXY T-SHIRT

SIZE XS-6XL

QUALITY 60% cotton/40% polyester/

single jersey, 180 g/m²

WASH 40 XX III AX

Two-colour design

- Elastane in rib to retain the shape wash after wash
- Reinforced shoulder and neck seams
- Pre-shrunk to ensure that the product is dimensionally stable
- Reflective print on shoulders for greater visibility



XS-2XL 17,00 € 3XL-4XL 21,80 € 5XL-6XL 26,60 €





















GALAXY RAIN JACKET

SIZE XS-4XL

QUALITY 100% polyester with PU-coating, 90 g/m²

WP 3000 mm/MVP 3000 g

WASH WASH WASH

- Lightweight
- Taped seams
- · Zipper and Velcro front closure
- · Longer back
- Cross pockets with Velcro
- · Chest pockets with zipper
- Holder for ID card
- Detachable hood
- Neoprene storm placket and adjustable cuffs in the sleeves
- · Reflective print for greater visibility

RRP EXCL. VAT

XS-2XL 84,00 € 3XL-4XL 88,80 €

COLOURS













2812-201

GALAXY RAIN TROUSERS

SIZE XS-4XL

QUALITY 100% polyester with PU-coating, 90 g/m²

WP 3000 mm/MVP 3000 g

WASH 30 XX II XX

- Lightweight
- · Taped seams
- Elasticated waist
- Detachable, adjustable and elastic braces
- · Fly with zipper
- Cross pockets with Velcro
- Many functional pockets
- Zipper in side of leg bottoms
- Reflective print for greater visibility

RRP EXCL. VAT

XS-2XL 70,00 € 3XL-4XL 74,80 €













GALAXY COTTON WORK JACKET

SIZE XS-4XL

- · Longer back section with pleat
- Elbows reinforced
- Many functional pockets, e.g. chest pockets with flaps, one with an extra zipper
- Adjustable cuffs
- · Strap with D-ring
- · Reflectors on front and back for greater visibility
- Suitable for industrial laundering



XS-2XL 109,00 € 3XL-4XL 113,80 €

COLOURS













2850-570

GALAXY COTTON WORK TROUSERS

SIZE 42-70 / 22-28 / 90-114

QUALITY 100% cotton, 350 g/m²

WASH 60 ★ ○ ... P

- Ergonomically shaped knees
- Many functional pockets, e.g. thigh pocket with zipper pocket
- Two adjustment options for knee pads
- Hanging bottom on thigh pocket and ruler pocket
- Strap with D-ring
- Reflectors on front and back for greater visibility
- Suitable for industrial laundering

RRP EXCL. VAT

42-66 76,00 € 22-28 76,00 € 68-70 80,80 € 90-114 78,40 €















GALAXY COTTON BIB OVERALL

SIZE 42-70 / 22-28 / 90-114

QUALITY 100% cotton, 350 g/m²

WASH 60 ★ ○ ← P

- Ergonomically shaped knees
- Elastic back
- Adjustable braces
- Many functional pockets, including a zipper pocket on the inside of the bib
- Two adjustment options for knee pads
- Hanging bottom on thigh pocket and ruler pocket
- Strap with D-ring
- · Reflectors on front and back for greater visibility
- Suitable for industrial laundering

RRP EXCL. VAT

42-66 103,00 € 22-28 103,00 € 68-70 107,80 € 90-114 105,40 €

















GALAXY LIGHT WORK JACKET

SIZE XS-4XL

QUALITY 65% polyester/35% cotton, 210 g/m²

wash 600 XO AX

- · Longer back with pleat
- Front zipper
- Many functional pockets, including two chest pockets with flap and one with zipper
- Adjustable cuffs
- · Strap with D-ring
- · Reflectors on front and back for greater visibility
- Suitable for industrial laundering



XS-2XL 64,00 € 3XL-4XL 68,80 €

COLOURS



















2290-880

GALAXY LIGHT WORK TROUSERS

SIZE 42-70 / 22-28 / 90-114

QUALITY 65% polyester/35% cotton, 210 g/m²

WASH



- Ergonomically shaped knees
- Inner seam panel, providing a comfortable crotch seam
- Many functional pockets, e.g. thigh pocket with zipper pocket
- The thigh pocket has a box effect for extra spaciousness
- Hanging bottom on ruler pocket
- Strap with D-ring
- Reflectors at trouser leg ends for greater visibility
- Suitable for industrial laundering

RRP EXCL. VAT

42-66 58,00 € 22-28 58,00 € 68-70 62,80 € 90-114 60,40 €



















LAXY

3290-880

GALAXY LIGHT BIB OVERALL

SIZE 42-70 / 22-28 / 90-114

QUALITY 65% polyester/35% cotton, 210 g/m²

WASH 60 A A

- Ergonomically shaped knees
- Inner seam panel, providing a comfortable crotch seam
- · Elastic back
- Adjustable braces
- Many functional pockets, including a zipper pocket on the inside of the bib
- Hanging bottom on ruler pocket
- · Strap with D-ring
- · Reflectors at trouser leg ends for increased visibility
- · Suitable for industrial laundering



42-66 69,00 € 22-28 69,00 € 68-70 73,80 € 90-114 71,40 €

COLOURS



















6290-880

GALAXY LIGHT SHORTS

SIZE 42-66

QUALITY 65% polyester/35% cotton, 210 g/m²

wash 60 A A

- Inner seam panel, providing a comfortable crotch seam
- Many functional pockets, incl. thigh pocket with zipper pocket
- Ruler pocket with extra sections and hanging bottom
- The thigh pocket has a box effect for extra spaciousness
- Strap with D-ring
- Suitable for industrial laundering









RRP EXCL. VAT

42-66 49,00 €











GALAXY LADIES TROUSERS

SIZE 34-48

QUALITY 65% polyester/35% cotton, 290 g/m²

wash 60 A A

- Specially designed for women
- · Ergonomically shaped knees
- Elasticated waistband at the back ensures a good, comfortable fit and prevents the trousers from slipping down
- Many functional pockets, e.g. thigh pocket with zipper
- Two adjustment options for knee pads
- · Hanging bottom on thigh pocket and ruler pocket
- Strap with D-ring
- Reflectors on backs of knees and at ankles for greater visibility
- · Suitable for industrial laundering

RRP EXCL. VAT

34-48 67,00 €

COLOURS





















3815-254

GALAXY LADIES BIB OVERALL

SIZE 34-48

QUALITY 65% polyester/35% cotton, 290 g/m²

WASH



- · Specially designed for women
- Ergonomically shaped knees
- Elasticated back
- Adjustable braces
- Many functional pockets, including a document pocket on the inside of the bib
- Two adjustment options for knee pads
- Hanging bottom on thigh pocket and ruler pocket
- Reflectors on backs of knees and at ankles for greater visibility
- Suitable for industrial laundering

RRP EXCL. VAT

34-48 79,00 €























GALAXY LADIES SOFTSHELL JACKET

SIZE XS-3XL

QUALITY 100% polyester bonded with microfleece, 280 g/m²

WP 500 mm/MVP 10000 g

WASH WASH WASH

- Specially designed for women
- Tailored fit
- · Concealed zipper and Velcro front closure
- Many functional pockets, including inside pockets with Velcro closure
- · Reinforced elbows
- · Velcro adjustment at sleeve ends
- Adjustment cord at the bottom hem
- Reflectors on shoulders as well as front and back for greater visibility

RRP EXCL. VAT

XS-2XL 85,00 € 3XL 89,80 €

COLOURS



















8825-233

GALAXY LADIES SWEAT CARDIGAN

SIZE XS-3XL

QUALITY 65% polyester/35% cotton bonded with

100% polyester microfleece, 320 g/m²

WASH WASH WASH

- Specially designed for women
- · Tailored fit
- Soft fleece on the inside
- Front zipper
- Spacious cross pockets with zippers
- Ribbing at bottom and sleeves
- Reflective print on shoulders for greater visibility

RRP EXCL. VAT

XS-2XL 60,00 € 3XL 64,80 €

















SMART AND FUNCTIONAL WORKWEAR WITH A MODERN FIT AND STRETCH

The entire X-treme collection has a modern touch and many smart details. The main fabric is 4-way stretch, mechanical stretch, or they come with inserted panels made of stretch fabric. The shirts are extremely smart, with a design that draws parallels to the world of sports, with a focus on the outdoors. In other words, the design, functionality and comfort are second to none.

- **MODERN FIT**
- **ERGONOMICALLY SHAPED KNEES**
- **KNEE REINFORCEMENT/ KNEE POCKETS**
- **EXTRA LEG LENGTH**
- **BUTTONS FOR HANGING TOOL POCKETS**

COLOUR GUIDE

X-TREME WITH 4-WAY STRETCH















X-TREME WITH STRETCH







X-TREME STRETCHABLE

















ULTRA FLEXIBLE WORKWEAR TROUSERS THAT FOLLOW YOUR MOVEMENTS

X-TREME JACKET WITH 4-WAY STRETCH

SIZE XS-6XI

QUALITY 73% polyamide/17% cotton/10% elastane, 195 g/m²

WASH 60 A A

- Modern fit
- Lightweight jacket
- · The fabric is a comfortable 4-way stretch
- · Cotton on the inside for increased comfort
- Zipper at the front
- · Optimum durability and breathability
- · The fabric easily absorbs perspiration and dries quickly
- Many functional pockets all with zipper
- Storm cuff on the sleeves with thumb hole

RRP EXCL. VAT

XS-2XL 94,00 € 3XL-4XL 98,80 € 5XL-6XL 103,60 €

COLOURS

















2366-317

X-TREME WORK TROUSERS WITH 4-WAY STRETCH

SIZE 42-66 / 22-28

QUALITY 73% polyamide/17% cotton/10% elastane, 195 g/m²

WASH 60 XO AX

- · Modern fit
- Ergonomically shaped and reinforced knees
- · The fabric will absorb light perspiration and dry up quickly
- Optimum durability and breathability
- Many functional pockets, e.g. thigh pockets with zips
- Buttons for easy attachment of hanging tool pockets (9360-307)
- D-ring on the front
- Two adjustment options for knee pads
- · Knee reinforcement made from extra durable Teramid Kevlar
- Reinforcement at the bottom of trouser legs for extra durability
- Extra wide shortening means the trouser length can easily be extended by 6 cm (4 cm for short inseam length)

RRP EXCL. VAT

42-66 89,00 € 22-28 89,00 €























X-TREME SERVICE TROUSERS **WITH 4-WAY STRETCH**

42-66 / 22-28

QUALITY 73% polyamide/17% cotton/10% elastane, 195 g/m²

WASH

- Modern fit
- The fabric is a comfortable 4-way stretch
- Cotton on the inside for increased comfort
- Ergonomically designed knee section
- Optimum durability and breathability
- Many functional pockets
- D-ring on the front for attaching an ID card
- Buttons for easy attachment of hanging tool pockets (9360-307)
- Extra wide shortening means the trouser length can easily be extended by 6 cm (4 cm with short inseam length)



42-66 79,00€ 22-28 79,00€

COLOURS















2369-317

X-TREME WORK TROUSERS **WITH 4-WAY STRETCH**

SIZE 42-66 / 22-28

73% polyamide/17% cotton/10% elastane, 195 g/m² QUALITY

WASH

- Modern fit
- The fabric is a comfortable 4-way stretch
- Cotton on the inside for increased comfort
- Optimum durability and breathability
- D-ring on the front for attaching an ID card
- Many functional pockets
- Buttons for easy attachment of hanging tool pockets (9360-307)
- Two wide Velcro straps in the waist for mounting tool holsters
- Two adjustment options for knee pads
- Knee pockets reinforced with CORDURA®
- Extra wide shortening means the trouser length can easily be extended by 6 cm (4 cm with short inseam length)

RRP EXCL. VAT

42-66 84,00 € 22-28 84,00€

























X-TREME STRETCHABLE WORK TROUSERS

SIZE 42-66 / 22-28

QUALITY 65% polyester/35% cotton, 250 g/m²

Mechanical stretch

WASH SO AP

- Modern fit
- · Ergonomically shaped and reinforced knees
- · Many functional pockets
- Strap with D-ring
- · Stretchable and ventilating material behind knees and in inseam
- Two adjustment options for knee pads
- · Reinforcement at bottom of trouser legs for extra durability
- Buttons for easy attachment of hanging tool pockets (9360-307)
- · Reflectors on back of legs for greater visibility
- Extra wide shortening means the trouser length can easily be extended by 6 cm (4 cm with short inseam length)

RRP EXCL. VAT

42-66 98,00 € 22-28 98,00 €

COLOURS



























2365-186

X-TREME STRETCHABLE SERVICE TROUSERS

SIZE 42-66 / 22-28

QUALITY 65% polyester/35% cotton, 250 g/m²

Mechanical stretch

WASH 600 X D A P

- Modern fit
- · Ergonomically shaped knees and inner seam panel
- Stretchable and ventilating material behind knees and in inseam
- Strap with D-ring
- Many functional pockets, e.g. thigh pocket with extra pocket with zipper
- Buttons for easy attachment of hanging tool pockets (9360-307)
- · Reflectors on back of legs for greater visibility
- Extra wide shortening means the trouser length can easily be extended by 6 cm (4 cm with short inseam length)

RRP EXCL. VAT

42-66 88,00 € 22-28 88,00 €













X-TREME WORK TROUSERS WITH STRETCH

42-66 / 22-28

QUALITY 65% polyester/35% cotton, 250 g/m²

WASH

- Modern fit
- Ergonomically shaped and reinforced knees
- Stretchable and ventilating material behind the knees and in seat
- Many functional pockets
- Strap with D-ring
- Two adjustment options for knee pads
- Reinforcement at bottom of trouser legs for extra durability
- Buttons for easy attachment of hanging tool pockets (9360-307)
- Reflectors on back of legs for greater visibility
- Extra wide shortening means the trouser length can easily be extended by 6 cm (4 cm with short inseam length)

RRP EXCL. VAT

22-28 42-66 94,00€ 94.00€

COLOURS





















CLICK ON





THREE SECTIONS, ONE OF WHICH IS FURTHER DIVIDED, **E.G. FOR KEEPING SMALL TOOLS**

TWO FITTINGS ON EACH **POCKET TO ATTACH WITH** A SINGLE CLICK



EASY TO REMOVE, E.G. WHEN THE CLOTHING **NEEDS TO BE WASHED**

X-TREME BIB OVERALL WITH 4-WAY STRETCH

SIZE 42-66 / 22-28

QUALITY 73% polyamide/17% cotton/10% elastane, 195 g/m²

Mechanical stretch

wash 600 XO AX

Modern fit

- Elasticated sides for a better fit
- Wide elastic back and adjustable straps
- Optimum durability and breathability
- · The fabric easily absorbs perspiration and dries quickly
- Many functional pockets, including phone pocket on bib
- Concealed zip pocket at back of the bib
- Two adjustment options for knee pads
- Buttons for easy attachment of hanging tool pockets (9360-307)
- · Reinforcement at the bottom of trouser legs for extra durability
- Extra wide shortening means the trouser length can easily be extended by 6 cm (4 cm with short inseam length)

RRP EXCL. VAT

42-66 119,00 € 22-28 119,00 €































IKEME

3360-186

X-TREME STRETCHABLE BIB OVERALL

SIZE 42-66 / 22-28

QUALITY 65% polyester/35% cotton, 250 g/m²

Mechanical stretch

WASH 60 X D A P

- Modern fi
- · Ergonomically shaped and reinforced knees
- · Stretchable and ventilating material behind knees and in inseam
- · Elasticated sides for a better fit
- · Wide elastic back and adjustable braces
- Many functional pockets, e.g. zipper pocket on bib
- · Two adjustment options for knee pads
- Buttons for easy attachment of hanging tool pockets (9360-307)
- · Reflectors of trouser leg for greater visibility
- Extra wide shortening means the trouser length can easily be extended by 6 cm (4 cm with short inseam length)

RRP EXCL. VAT

42-66 131,00 € 22-28 131,00 €

COLOURS

























3362-740

X-TREME BIB OVERALL WITH STRETCH

SIZE 42-66 / 22-28

QUALITY 65% polyester/35% cotton, 250 g/m²

WASH 60 X D A P

- Modern fit
- · Ergonomically shaped and reinforced knees
- Stretchable and ventilating material behind knees and in seat
- · Elasticated sides for a better fit
- Wide elastic back and adjustable braces
- Many functional pockets, e.g. zipper pocket on bib
- · Reinforced ruler pocket with extra sections
- Two adjustment options for knee pads
- Buttons for easy attachment of hanging tool pockets (9360-307)
- Reflectors of trouser leg for greater visibility
- Extra wide shortening means the trouser length can easily be extended by 6 cm (4 cm with short inseam length)

RRP EXCL. VAT

42-66 123,00 € 22-28 123,00 €



















X-TREME WORK KNICKERS WITH 4-WAY STRETCH

SIZE 42-66

QUALITY 73% polyamide/17% cotton/10% elastane, 195 g/m²

wash 60 A A

- Modern fit
- Ergonomically shaped knees
- Great durability and breathability
- The fabric will absorb light perspiration and dry up quickly
- Many functional pockets
- Strap with D- ring
- Knee pocket / reinforced knee is made from extra durable Kevlar
- Buttons for easy attachment of hanging tool pockets (9360-307)



42-66 84,00 €

COLOURS























6369-317

X-TREME WORK KNICKERS WITH 4-WAY STRETCH

SIZE 42-66

QUALITY 73% polyamide/17% cotton/10% elastane, 195 g/m²

wash 60 A A

- Modern fit
- Ergonomically shaped knees
- Great durability and breathability
- The fabric will absorb light perspiration and dry up quickly
- Many functional pockets
- Strap with D- ring
- Knee pocket/reinforced knee is made from durable CORDURA $^{\circ}$
- Buttons for easy attachment of hanging tool pockets (9360-307)

RRP EXCL. VAT42-66 81,00 €

COLOURS

3













(-TREME

6366-317

X-TREME WORK SHORTS WITH 4-WAY STRETCH

SIZE 42-66

QUALITY 73% polyamide/17% cotton/10% elastane, 195 g/m²

WASH 60 A S

- Modern fit
- · Great durability and breathability
- · The fabric will absorb light perspiration and dry up quickly
- Many functional pockets
- · Strap with D- ring
- Buttons for easy attachment of hanging tool pockets (9360-307)









RRP EXCL. VAT

42-66 61,00 €

COLOURS















X-TREME WORK SHORTS WITH 4-WAY STRETCH

SIZE 42-66

QUALITY 73% polyamide/17% cotton/10% elastane, 195 g/m²

wash 60 A S

- Modern fit
- Great durability and breathability
- The fabric will absorb light perspiration and dry up quickly
- Many functional pockets
- Strap with D- ring
- Buttons for easy attachment of hanging tool pockets (9360-307)









RRP EXCL. VAT

42-66 61,00 €













X-TREME STRETCHABLE SHORTS

SIZE 42-66

QUALITY 65% polyester/35% cotton, 250 g/m²

Mechanical stretch

WASH 60 X D A P

- Modern fit
- · Ventilating material for increased comfort
- · Many functional pockets
- · Reinforced ruler pocket
- Strap with D-ring
- Buttons for easy attachment of hanging tool pockets (9360-307)









RRP EXCL. VAT

42-66 64,00 €

COLOURS













6362-740

X-TREME SHORTS WITH STRETCH

SIZE 42-66

QUALITY 65% polyester/35% cotton, 250 g/m²

WASH



- Modern fit
- · Ventilating material in seat
- Many functional pockets
- Reinforced ruler pocket
- Strap with D-ring
- Buttons for easy attachment of hanging tool pockets (9360-307)









RRP EXCL. VAT

42-66 66,00 €







X-TREME PILE JACKET

SIZE XS-4XL

QUALITY 100% polyester, 400 g/m²
WASH 40 2 1 2 2

- Smart and beautiful pile Jacket
- Comfortable stretch linning
- High collar and a zip at the front
- Elastic panels at the sleeves and sides
- Many functional pockets
- · Elasticated bottom
- · Ribbed cuffs



XS-2XL 93,00 € 3XL-4XL 97,80 €















X-TREME KNITTED SOFTSHELL JACKET

SIZE XS-4XL

QUALITY 100% polyester, 400 g/m²

WP 8000 mm/MVP 300 g

WASH WASH WASH

- · Smart and beautiful knitted softshell jacket
- · Soft fleece on the inside
- · High collar and a zip at the front
- · Many functional pockets
- Adjustable cuffs
- Reinforcement in easily damaged areas



XS-2XL 98,00 € 3XL-4XL 102,80 €

COLOURS

















1361-207

X-TREME SOFTSHELL JACKET WITH HOOD

SIZE XS-4XL

 $\textbf{QUALITY} \hspace{1cm} 100\% \hspace{0.1cm} \text{polyester with TPU membrane, } 320 \hspace{0.1cm} \text{g/m}^2$

Front: 100% polyamide, quilted with 100% polyester

 $WP \ge 20.000 \; Pa/\; 25 < R_{et} \le 40 m^2 \; Pa/W$

WASH WASH

- Quilted front
- Front zipper with reflector
- Many functional pockets all with zippers
- Ribbed bottom and cuffs
- Reflective piping on front, back and hood for increased visibility

RRP EXCL. VAT

XS-2XL 86,00 € 3XL-4XL 90,80 €









X-TREME SOFTSHELL JACKET

SIZE XS-4XL

QUALITY 100% polyester with membrane, 320 g/m²

WP 5000 mm/MVP 3000 g

WASH WASH WASH

- Longer back
- Front zipper
- Many functional pockets all with zippers
- Inside pockets with Velcro
- · Elasticated bottom
- Extra storm placket in sleeves with thumb holes



XS-2XL 93,00 € 3XL-4XL 97,80 €

COLOURS













8360-204

X-TREME MIDLAYER CARDIGAN

SIZE XS-4XI

QUALITY 92% polyester/8% elastane, 245 g/m²
WASH 40 2 1 2 2

- Soft fleece material
- Sleeve/side panels in sweat-absorbent material
- Longer back
- Front zipper
- Many functional pockets all with zippers
- Elasticated bottom and sleeves
- · Extra storm placket in sleeves with thumb holes

RRP EXCL. VAT

XS-2XL 74,00 € 3XL-4XL 78,80 €











X-TREME SWEAT CARDIGAN

SIZE XS-4XL

QUALITY 65% polyester/35% cotton, 320 g/m²

bonded with 100% polyester microfleece

wash Wash

- Soft microfleece lining
- Front zipper
- · Many functional pockets all with zippers
- · Ribbed bottom and cuffs
- Reflective effect on front for increased visibility



RRP EXCL. VAT

XS-2XL 79,00 € 3XL-4XL 83,80 €

COLOURS



8362-320

X-TREME SWEAT CARDIGAN

SIZE XS-4XL

QUALITY 53% polyester/42% cotton/5% elastane, 325 g/m²

WASH 40 XX III XX

- Smart and functional cardigan with stretch
- Zipper at the front
- Two spacious pockets with zippers
- Ribbed collar
- Ribbed bottom and cuffs
- Sweat absorbent material



XS-2XL 83,00 € 3XL-4XL 87,80 €

















X-TREME SOFTSHELL VEST

SIZE XS-4XL

QUALITY Softshell: 93% polyester/7% elastane, 270 g/m²

Chest and back: 100% polyester quilted with

FE-Insulate insulating layer

WASH WASH

Stretchable vest

- Quilted front and back
- Longer back
- · Front zipper
- · Many functional pockets all with zippers
- · Elasticated bottom and armholes
- Reflective effect on front and back for increased visibility



XS-2XL 71,00 € 3XL-4XL 75,80 €

COLOURS







X-TREME T-SHIRT

SIZE S/M-2XL/3XL

QUALITY 65% polyamide/35% polyester, 155 g/m²

WASH WASH

- Smart and functional T-shirt in melange colours
- Seamless design for greater comfort
- Readily absorbs sweat and dries quickly
- Stretch fabric and flatlock seams for optimal fit
- The T-shirt comes with a logo lightly woven into the fabric
- Printed neck label for optimal comfort

















CARGO

STRETCH MATERIAL WITH HIGH VISIBILITY

The Cargo range has been specially developed for those working in warehouses and with service or freight, where there are no legal requirements for extra visibility, but where it is nevertheless good to be visible. The entire range is characterised by a high level of comfort, and the fabrics have mechanical stretch and patches of extra stretchy material.

1 ERGONOMICALLY SHAPED KNEES

2 OPENING IN THIGH POCKET TO SCANNER

3 STRETCH INSEAM PANEL

4 POCKET FOR EG. RULER

5 ELASTIC AT THE BACK

COLOUR GUIDE

CARGO TWO-COLOUR









CARGO ONE-COLOUR









CARGO TROUSERS

SIZE 42-70 / 22-28 / 90-114

QUALITY 65% polyester/35% cotton, 250 g/m²

Mechanical stretch

WASH 40 AP

- · Ergonomically shaped and reinforced knees
- · Inner seam panel, providing a comfortable crotch seam
- · The panel is made of extra-stretchable, ventilating material
- · Elasticated waist at the back ensures a good fit
- D-ring at front
- Buttons for easy attachment of hanging tool pockets (9360-307)
- Pocket for scanner
- Reflectors on front and back for greater visibility
- Not EN ISO 20471-certified

RRP EXCL. VAT

42-66 84,00 € 22-28 84,00 € 68-70 88,80 € 90-114 86,40 €

COLOURS



















2871-217

CARGO SERVICE TROUSERS

SIZE 42-70 / 22-28 / 90-114

QUALITY 65% polyester/35% cotton, 250 g/m²

Mechanical stretch

WASH



- Ergonomically shaped knees
- · Elasticated waist at the back ensures a good fit
- D-ring at front
- Spacious slanted front pockets
- Buttons for easy attachment of hanging tool pockets (9360-307)
- Separate mobile phone pocket
- Pocket for scanner
- Suitable for industrial laundering

RRP EXCL. VAT

42-66 59,00 € 22-28 59,00 € 68-70 63,80 € 90-114 61,40 €

















CARGO

2872-217

CARGO SERVICE TROUSERS WITH REFLECTORS

SIZE 42-70 / 22-28 / 90-114

QUALITY 65% polyester/35% cotton, 250 g/m²

Mechanical stretch

WASH 60 X D A P

· Ergonomically shaped knees

- · Elasticated waist at the back ensures a good fit
- · D-ring at front
- Buttons for easy attachment of hanging tool pockets (9360-307)
- Separate mobile phone pocket
- Pocket for scanner
- Reflectors on front and back for greater visibility
- Suitable for industrial laundering



42-66 64,00 € 22-28 64,00 € 68-70 68,80 € 90-114 66,40 €

COLOURS

















3870-217

CARGO BIB OVERALL

SIZE 42-70 / 22-28 / 90-114

QUALITY 65% polyester/35% cotton, 250 g/m²

Mechanical stretch

wash [



- Ergonomically shaped and reinforced knees
- The panel in the inner seam is made of extra-stretchable and ventilating material
- Elasticated sides
- · Wide elasticated back and adjustable braces
- Elastic in back of waist
- Buttons for easy attachment of hanging tool pockets (9360-307)
- Pocket for scanner
- Reflectors for greater visibility
- Not EN ISO 20471-certified

RRP EXCL. VAT

42-66 105,00 € 22-28 105,00 € 68-70 109,80 € 90-114 107,40 €



















CARGO WINTER JACKET

SIZE XS-6XL

QUALITY 100% polyester with PU coating on the back, 180 g/m^2

Lining: 100% polyester quilting WP \geq 13.000 Pa / 15 < R_{et} \leq 25m² Pa/W

VASK 40 XX XX

Waterproof and breathable

- Taped seams
- Longer back
- · Many functional pockets, e.g. a chest pocket
- · Detachable hood
- Reflectors for greater visibility
- Zipper in lining for printing
- Not EN ISO 20471-certified

RRP EXCL. VAT

XS-2XL 133,00 € 3XL-4XL 137,80 € 5XL-6XL 142,60 €

COLOURS











8870-256

CARGO KNIT CARDIGAN

SIZE XS-6XL

- · Comfortable knitted quality
- Soft fleece on the inside
- Zipper with reflectors on front
- Spacious cross pockets with zippers
- Chest pocket with zipper
- Cord ties in hood
- · Reflective details for enhanced visibility
- Not EN ISO 20471-certified

RRP EXCL. VAT

XS-2XL 61,00 € 3XL-4XL 65,80 € 5XL-6XL 70,60 €













CARGO QUILTED JACKET

SIZE XS-6XL

QUALITY

100% polyamide, 54 g/m² Ripstop with polyester fill

WASH

Detachable hood and sleeves

- Front zipper
- Two spacious cross pockets and a chest pocket - all with zippers
- Practical inner and sleeve pocket
- Ribbed bottom and sleeves
- Reflectors for greater visibility
- Not EN ISO 20471-certified

RRP EXCL. VAT

XS-2XL 115,00€ 119,80€ 3XL-4XL 5XL-6XL 124,60 €













CARGO SWEATSHIRT

SIZE XS-6XL

Front and back: 80% polyester/20% cotton, 280 g/m² **QUALITY**

Contrast fabric: 63% polyester/37% cotton, 200 g/m²

WASH

- Comfortable and lightweight quality
- Contrast fabric with structure
- Ribbing at neck, bottom and sleeves
- Sleeve pocket with inserts for e.g. writing implements
- Integrated reflective thread in the flat-lock stitching
- Reflective details for greater visibility
- Not EN ISO 20471-certified



XS-2XL 45,00€ 49,80€ 3XL-4XL 54,60 € 5XL-6XL

COLOURS













9870-258

CARGO T-SHIRT

SIZE XS-6XL

QUALITY Front and back: 60% cotton/40% polyester, 200 g/m²

Contrast fabric: 63% polyester/37% cotton, 200 g/m²

WASH

Contrast fabric with structure

- Ribbing at neck
- Integrated reflector thread in the flatlock seams
- Reflective details on shoulders for greater visibility
- Not EN ISO 20471-certified



XS-2XL 30,00€ 3XL-4XL 34,80 € 5XL-6XL 39,60 €















COLLECTION WITH GOOD SPACIOUSNESS

Carefully designed fit for tradesmen, where good ergonomics and freedom of movement are in focus. The models have a particularly generous fit, which is a big advantage when, for example, your working positions change all the time.



COLOUR GUIDE

COMBAT













COMBAT COTTON













COMBAT JACKET

SIZE XS-4XL

65% polyester/35% cotton, 280 g/m² **QUALITY**

WASH

- · Concealed zipper and Velcro front closure
- Two cross pockets
- Chest pockets with flaps and concealed Velcro closure
- Two large inner pockets with Velcro closure
- Reflective piping for greater visibility



RRP EXCL. VAT

XS-2XL 64,00€ 3XL-4XL 68,80€

COLOURS













2760-630

COMBAT TRADESMAN TROUSERS

SIZE 42-70 / 22-28

65% polyester/35% cotton, 280 g/m² **QUALITY**

WASH



- · Ergonomically shaped and reinforced knees
- Functional pockets, e.g. slanted pockets and thigh pockets with flap
- Ruler pocket with hanging bottom for optimal freedom of movement
- Adjustable hammer strap
- Two adjustment options for knee pads
- Extra hard-wearing reinforcement at trouser back leg ends
- Extra wide shortening means the trouser length can easily be extended by 6 cm (4 cm with short inseam length)

42-66 68-70 54,80€

COLOURS





















50,00€ 50.00€ 22-28













COMBAT TRADESMAN TROUSERS WITH HANGING TOOL POCKETS

42-70 / 22-28

QUALITY 65% polyester/35% cotton, 280 g/m 2

WASH

- · Ergonomically shaped and reinforced knees
- Functional pockets, e.g. slanted pockets, hanging tool pockets and thigh pocket with flap
- Ruler pocket with hanging bottom for optimal freedom of movement
- Adjustable hammer strap
- Two adjustment options for knee pads
- Extra hard-wearing reinforcement at trouser back leg ends
- Extra wide shortening means the trouser length can easily be extended by 6 cm (4 cm with short inseam length)

56,00€ 42-66 22-28

68-70 60,80€

COLOURS





















RRP EXCL. VAT

56,00€









3760-630

COMBAT BIB OVERALL

SIZE

QUALITY 65% polyester/35% cotton, 280 g/m²

WASH

- Ergonomically shaped and reinforced knees
- Adjustable braces and waist
- Functional pockets, e.g. thigh pocket with flap
- Ruler pocket with hanging bottom for optimum freedom of movement $% \left(1\right) =\left(1\right) \left(1\right) \left($
- Two adjustment options for knee pads
- Reinforcement at trouser back leg ends
- Extra wide shortening means the trouser length can easily be extended by 6 cm

RRP EXCL. VAT

42-66 68.00€ 68-70 72,80€

























MBAT

3761-630

COMBAT BIB OVERALL WITH HANGING TOOL POCKETS

SIZE 42-70

QUALITY 65% polyester/35% cotton, 280 g/m²

WASH SO AP

- · Ergonomically shaped and reinforced knees
- Adjustable braces and waist
- Functional pockets, e.g. hanging tool pockets and thigh pocket with flap
- Ruler pocket with hanging bottom for optimum freedom of movement
- Two adjustment options for knee pads
- · Reinforcement at trouser back leg ends
- Extra wide shortening means the trouser length can easily be extended by 6 cm

RRP EXCL. VAT

42-66 75,00 € 68-70 79,80 €

COLOURS

















6861-630

COMBAT KNICKERS WITH HANGING TOOL POCKETS

SIZE 42-70

QUALITY 65% polyester/35% cotton, 280 g/m²

WASH

- Ergonomically shaped and reinforced knees
- Functional pockets, e.g. hanging tool pockets, slanted pockets and thigh pocket with flap
- Ruler pocket with hanging bottom for optimum freedom of movement
- Adjustable hammer strap
- Two adjustment options for knee pads

RRP EXCL. VAT

42-66 49,00 € 68-70 53,80 €

















COMBAI

6760-630

COMBAT SHORTS

SIZE 42-70

QUALITY 65% polyester/35% cotton, 280 g/m²

WASH 60 X D A P

- Functional pockets, e.g. slanted pockets and back pockets with flap
- Reinforced ruler pocket with hanging bottom for optimal freedom of movement
- Adjustable hammer strap
- Extra wide belt straps at the sides



RRP EXCL. VAT

42-66 41,00 € 68-70 45,80 €

COLOURS









6761-630

COMBAT SHORTS WITH HANGING TOOL POCKETS

SIZE 42-70

QUALITY 65% polyester/35% cotton, 280 g/m²

WASH SO AP

- Functional pockets, e.g. slanted pockets, hanging tool pockets and back pockets with flaps
- Reinforced ruler pocket with hanging bottom for optimal freedom of movement
- Adjustable hammer strap
- Extra wide belt straps at the sides

RRP EXCL. VAT

42-66 45,00 € 68-70 49,80 €

















COMBAT PILOT JACKET

SIZE XS-4XL

QUALITY 100% Oxford polyester with PU coating, 260 g/m²

WP 5000 mm/MVP 5000 g

WASH

- Concealed zipper with press studs on front
- Quilted nylon lining and soft fleece inside collar
- Adjustment cord at bottom hem
- Detachable hood with zipper and cord and toggles as well as Velcro for adjustment
- Inside and outside functional pockets, e.g. mobile phone pocket with flap and Velcro
- Strap with D-ring and tool strap
- Storm cuffs in sleeves



XS-2XL 114,00€ 118,80€

COLOURS















3XL-4XL





5021-107

COMBAT WINTER VEST

SIZE

QUALITY 100% Oxford polyester with PU coating, 260 g/m^2

WASH



- · Concealed zipper with press studs on front
- Quilted nylon lining and soft fleece inside collar
- Cord and toggles inside bottom vest edge
- Inside and outside functional pockets, e.g. Napoleon pocket with zipper on left chest







RRP EXCL. VAT

XS-2XL 56.00€ 3XL-4XL 60,80€





COMBAT SOFTSHELL JACKET

SIZE XS-4XL

QUALITY 100% polyester bonded with microfleece,

280 g/m². WP 500 mm/MVP 10000 g

WASH WASH

· Concealed zipper with press studs on front

· Soft fleece inside collar

- Inside and outside functional pockets, e.g. with sections for tools
- · Detachable hood with Velcro
- Strap with D-ring
- Storm cuffs at sleeves



XS-2XL 79,00 € 3XL-4XL 83,80 €

COLOURS











8017-501

COMBAT KNITWEAR WITH HIGH COLLAR

SIZE XS-4XL

QUALITY 100% acrylic/2x2 ribbing
WASH 40 2 2 2

- · Comfortable rib-knit sweater
- High collar with zipper
- · Canvas reinforcement on shoulders and elbows
- Pocket with inserts for e.g. writing implements on the left sleeve

RRP EXCL. VAT

XS-2XL 42,00 € 3XL-4XL 46,80 €







MBAT

1765-261

COMBAT RAIN JACKET

SIZE XS-4XL

QUALITY 100% Oxford polyester with PU coating on

the back, 190 g/m².

 $WP \ge 13.000 \ Pa/R_{et} > 40 m^2 \ Pa/W$ Lining: 100% polyester

- Taped seams
- Zipper and Velcro front closure
- Mesh lining in body and smooth lining in sleeves
- Ventilation in the back
- Front pockets with press studs
- · Chest pockets with Velcro closure
- · Reflective print for greater visibility



XS-2XL 98,00 € 3XL-4XL 102,80 €

COLOURS









2765-261

COMBAT RAIN TROUSERS

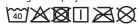
SIZE XS-4XL

QUALITY 100% Oxford polyester with PU coating on

the back, 190 g/m².

WP \geq 13.000 Pa/R_{et} > 40 m² Pa/W Lining: 100% polyester

WASH



- · Taped seams
- Reinforced knees
- Smooth lining in legs
- Adjustable and elastic braces
- Many functional pockets, e.g. back pockets with flap and Velcro closure
- Zipper in side of leg bottoms
- Reflective print for greater visibility

RRP EXCL. VAT

XS-2XL 112,00 € 3XL-4XL 116,80 €













COMBAT COTTON JACKET

SIZE XS-4XL

100% cotton, 350 g/m² **QUALITY WASH**

- Concealed zipper and Velcro front closure
- Two cross pockets
- Chest pockets with flaps and concealed Velcro closure
- Two large inner pockets with Velcro closure
- Reflective piping for greater visibility







RRP EXCL. VAT

XS-2XL 89,00€ 3XL-4XL 93,80€

COLOURS









2760-575

COMBAT COTTON TRADESMAN TROUSERS

SIZE 42-70 / 22-28

100% cotton, 350 g/m² **QUALITY** WASH

- · Ergonomically shaped and reinforced knees
- Functional pockets, e.g. slanted pockets and thigh pockets with flap
- Ruler pocket with hanging bottom for optimal freedom of movement
- Adjustable hammer strap
- Buttons for easy attachment of hanging tool pockets (9360-307)
- Two adjustment options for knee pads
- Extra hard-wearing reinforcement at trouser back leg ends
- Extra wide shortening means the trouser length can easily be extended by 6 cm (4 cm with short inseam length)

RRP EXCL. VAT

42-66 65,00€ 22-28 65,00€ 69,80€ 68-70

























OMBAI

3760-575

COMBAT COTTON BIB OVERALL

SIZE 42-70

- · Ergonomically shaped and reinforced knees
- Adjustable braces and waist
- Functional pockets, e.g. thigh pocket with flap
- Ruler pocket with hanging bottom for optimum freedom of movement
- Buttons for easy attachment of hanging tool pockets (9360-307)
- Two adjustment options for knee pads
- · Reinforcement at trouser back leg ends
- Extra wide shortening means the trouser length can easily be extended by 6 cm

RRP EXCL. VAT

42-66 89,00 € 68-70 93,80 €

COLOURS





















4760-570

COMBAT COTTON BOILER SUIT

SIZE XS-4XL

QUALITY 100% cotton, 350 g/m² **WASH (60)** ★ **(0)** ★ **(D)** ★ **(P)**

- Concealed zipper and Velcro front closure
- Chest pockets with flaps and concealed Velcro closure
- Cross pockets both with mesh pockets that give access to own trousers
- Reflective piping for greater visibility
- Two adjustment options for knee pads
- Extra wide shortening means the trouser length can easily be extended by 6 cm

RRP EXCL. VAT

XS-2XL 134,00 € 3XL-4XL 138,80 €















STAN DAR

MIX AND MATCH WITH THE OTHER COLLECTIONS

The standard range contains many modern staples, such as winter jackets, softshell jackets, fleece jackets, fiber jackets, T-shirts, poloshirts, sweatshirts and thermal underwear. Most of the products are available in a wide range of colours that match the rest of the range and thereby complete your look.





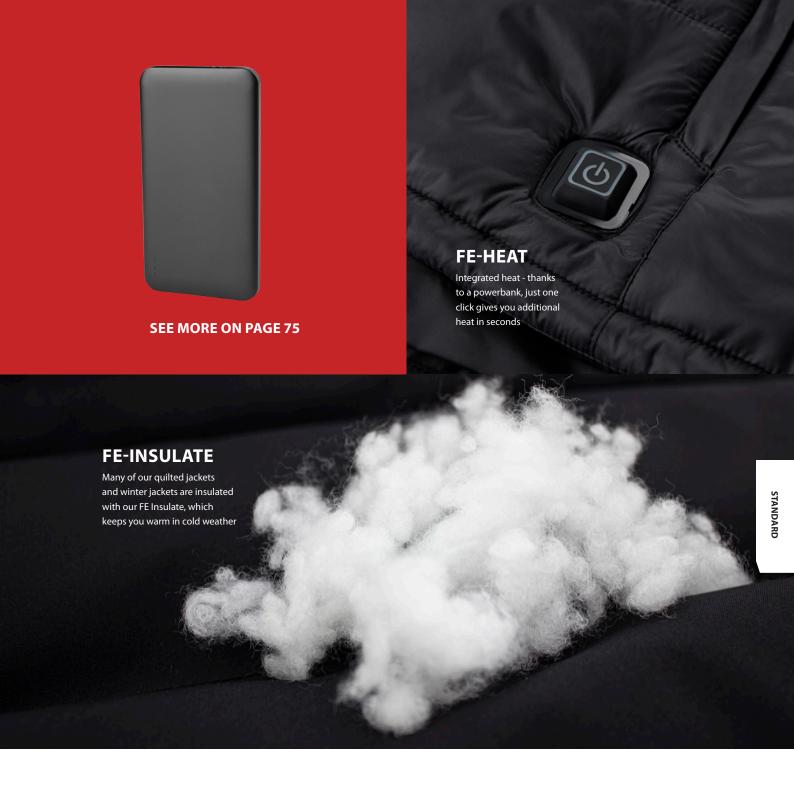




SOFTSHELL JACKETS



QUILTED JACKETS





'ANDAR

255-680

STANDARD MULTI-TROUSERS

SIZE 36-68

QUALITY 65% polyester/35% cotton, 275 g/m²

wash 60 AP

- · Many pockets with functional sections
- Integrated ruler pocket- walkie/talkie pocket
- Extra deep hem makes it possible to increase inseam length (max 4 cm)



36-64 43,00 € 66-68 47,80 €

COLOURS









256-680

STANDARD MULTI-TROUSERS WITH REFLECTORS

SIZE 36-68

QUALITY 65% polyester/35% cotton, 275 g/m²

WASH



- Many pockets with functional sections
- Integrated ruler pocket- walkie/talkie pocket
- Two reflectors around each trouser leg
- Extra deep hem makes it possible to increase inseam length (max 4 cm)

RRP EXCL. VAT

36-64 49,00 € 66-68 53,80 €









STANDARD

1111-251

STANDARD BLACKBERRY WINTER JACKET

SIZE XS-4XL

QUALITY 100% polyester with PU coating, 250 g/m²

 $WP \ge 20.000 \text{ Pa} / 15 < R_{et} \le 25 \text{m}^2 \text{ Pa/W}$

WASH WASH

- · Wind and water-repellent
- The jacket is longer at the back to keep the lower back warm
- · Comfortable microfleece on inside collar
- · Reinforcement in shoulders, sleeves and bottom jacket edge
- Two cross pockets with zippers
- Inside functional pockets with space for mobile phone and a hole for cable
- Elastic and Velcro closure at wrist
- · Adjustment cord at bottom hem
- · Plenty of room for company profiling

RRP EXCL. VAT

XS-2XL 54,00 € 3XL-4XL 58,80 €

COLOURS











1109-246

STANDARD FE-TEX MOUNTAIN JACKET

SIZE XS-4XL

 $\textbf{QUALITY} \qquad \text{Shell: } 100\% \text{ polyester with membrane, } 260 \text{ g/m}^2$

WP \geq 20.000 Pa / 15 < $R_{et} \leq$ 25 m^2 Pa/W

WASH (40) XX III AX

- · Waterproof and breathable
- · The jacket is longer at the back to keep the lower back warm
- Adjustable cuffs with storm placket
- Quilted lining
- · Microfleece on inside collar
- Many functional pockets
- Inside mobile phone pocket with a hole for cable
- Detachable hood
- Plenty of room for company profiling

RRP EXCL. VAT

XS-2XL 97,00 € 3XL-4XL 101,80 €











TANDAF

1101-728

STANDARD PILOT SHELL JACKET

SIZE XS-4XL

QUALITY 100% polyester with TPU membrane, 220 g/m²

WP $\geq 13.000~Pa~/~R_{et} \leq 15m^2~Pa/W$

WASH 40 XX III AX

- Can be worn with inner jacket (1152-304 / 1154-227)
- Concealed zipper with press studs
- · Detachable hood with space for safety helmet
- Many functional pockets
- Taped seams
- Oil and dirt-resistant
- · Waterproof and breathable
- · Reflectors for greater visibility
- · Plenty of room for company profiling



XS-2XL 143,00 € 3XL-4XL 147,80 €

COLOURS





4202-930

STANDARD WINTER BOILER SUIT

SIZE XS-6XL

QUALITY 100% polyester, ripstop fabric with mechanical stretch, 190 g/m²

Lining: 100% Polyester, quilted with FE-Insulate WP \geq 20.000 Pa / $R_{et} \leq$ 15m² Pa/W, taped seams

WASH



- Modern fit
- Breathable, wind and waterproof with taped seams
- Hidden zip and Velcro closure at the front
- Rib detail on the lower back for optimum fit and movement
- Many functional pockets
- Detachable hood with adjustment option
- Zip on the outside of both legs
- Plenty of room for company profiling

RRP EXCL. VAT

XS-2XL 196,00 € 3XL-4XL 200,80 € 5XL-6XL 205,60 €







STANDARD SOFTSHELL JACKET

SIZE XS-6XL

100% polyester softshell bonded with microfleece, 280 g/m 2 . WP 500 mm/MVP 10.000 g QUALITY

WASH



- Side and chest zipper pockets
- Two large inside pockets with Velcro closure
- Soft fleece inside collar
- Adjustable cord at bottom hem
- Adjustable cuffs
- Wind and water-repellent
- Plenty of room for company profiling

RRP EXCL. VAT

XS-2XL 59,00€ 3XL-4XL 63,80€ 5XL-6XL 68,60€



















STANDARD FLEECE JACKET

SIZE XS-5XL

 $\textbf{QUALITY} \hspace{1.5cm} 100\% \hspace{0.1cm} \text{polyester fleece - Anti pilling, } 280 \hspace{0.1cm} \text{g/m}^2$

Reinforcement: 100% Oxford polyester

wash Wash

Functional fleece jacket with many practical details

 Reinforcement on shoulders and sleeves for increased durability

- · Cross and breast pockets with zippers
- Inside smooth lining
- Plenty of room for company profiling



XS-2XL 47,00 € 3XL-4XL 51,80 € 5XL 56,60 €

COLOURS











1154-227

STANDARD FLEECE JACKET

SIZE XS-6XL

QUALITY 100% polyester fleece – Anti pilling, 340 g/m²

WASH



- Can be worn separately or as an inner jacket for model 1101-728
- Functional pockets
- Longer back
- Elasticated bottom and sleeves
- Front zipper
- Reflective piping for greater visibility
- Plenty of room for company profiling

RRP EXCL. VAT

XS-2XL 55,00 € 3XL-4XL 59,80 € 5XL-6XL 64,60 €







8020-212

STANDARD MIDLAYER CARDIGAN

SIZE XS-4XL

- Stretchable fabric
- Longer back
- Front zipper
- Two cross pockets with zippers
- Sleeve can be pulled down over hand using thumb hole
- Extra windproof collar
- Plenty of room for company profiling



RRP EXCL. VAT

XS-2XL 83,00 € 3XL-4XL 87,80 €

COLOURS





1152-304

STANDARD QUILTED JACKET

SIZe XS-6XL

QUALITY 100% polyester quilt, 65 g/m² WASH 40 \bigcirc \bigcirc \bigcirc \bigcirc \bigcirc

- Can be used seperatley or as inner jacket for style 1101-728
- Zipper in front
- Rib at neck and sleeves and at bottom at back
- · Functional pockets



XS-2XL 55,00 € 3XL-4XL 59,80 € 5XL-6XL 64,60 €









STANDARD QUILTED JACKET

SIZE XS-4XL

QUALITY 100% polyester with AC coating quilted with

FE-Insulate insulating layer, 160 g/m²

Lining: 100% polyester

WASH WASH WASH

· Wind and water-repellent

- Quilted jacket with Softshell side panel and collar lining
- Front zipper
- Many functional pockets all with zippers
- Elasticated bottom and sleeves







RRP EXCL. VAT

XS-2XL 69,00 € 3XL-4XL 73,80 €

COLOURS







1126-189

STANDARD QUILTED JACKET WITH KNIT SLEEVES

SIZE XS-4XL

QUALITY 100% polyester with AC coating quilted with

FE-Insulate insulating layer, 160 g/m²

Lining: 100% polyester. Knit: 100% polyester, 380 g/m²

WASH WASH WASH

- Sleeves, shoulders and side panels are made of a soft but firm fabric with a knit effect on the outside
- Front zipper
- Many functional pockets all with zippers
- · Elasticated bottom and sleeves

RRP EXCL. VAT

XS-2XL 69,00 € 3XL-4XL 73,80 €













Charging the powerbank

Charge the powerbank by using the USB / micro USB cable, which is included in the package. The four small LED lights on the powerbank indicates the status of the charging process. As soon as all the LED lights are on, unplug the charger and the powerbank is now ready for use.

How to use your new Heat product

Attach the powerbank to the cable inside the lower inner pocket of the jacket or waistcoat by using the USB port.

Turn on the powerbank by pressing the ON/OFF button on the side. After activated, place the powerbank in the lower inner pocket.

To activate the heat function press and hold the power button inside the chest pocket until the light turns on.

Choose one of following temperatures:

Red light - high temperature 55 °C Green light – medium temperature 45 °C Blue light – low temperature 38 °C

To turn off the heat function press and hold the power button inside the chest pocket for 3 seconds or until the light turn off.

The ON/OFF button on the powerbank will then automatically turn off after approximately 1 minute. The heat functions can also be turned off by holding down the ON/OFF button on the powerbank for at least 10 sec.

To restart the heat function please press the ON/OFF button on the powerbank and turn on the heat function by pressing the power button inside the chest pocket until the light turns on again.

Wash and care

- Always remove the powerbank when washing your heat product and make sure to put on the safety stopper on the USB cable during washing to protect it.
- 2. Use a gentle program of maximum 40°C without softener.
- 3. No dry clean.
- 4. No ironing.
- 5. Tumble dry at low temperature with a few tennis balls.

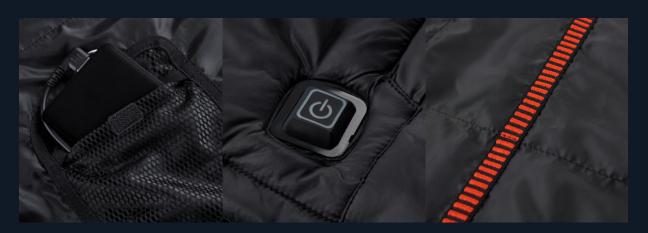
Furthermore, we recommend

Always charge the powerbank until it is fully charged. Avoid overcharging your power bank as this can cause its battery life to decrease.

Please disconnect and remove the power-bank before long time storage

All the components are securely tested as well as they are CE and RoHS approved.







POWERBANK



THREE HEAT SETTINGS



SEWN-IN HEAT ZONES
IN CARBON FIBERS

STANDARD JACKET WITH HEATING ELEMENT

SIZE

1533-273

QUALITY 100% polyamide with FE-Insulate

insulating layer, 100 g/m²

WASH

- Quilted jacket with heating element
- One click and the jacket becomes extra warm
- Three heat settings
- Front zipper
- Many functional pockets, e.g. two spacious cross pockets and a chest pocket – all with zippers
- Adjustment cord at bottom hem
- Wind and water-repellent
- A power bank is included, but must be removed prior to washing
- Machine-washable

RRP EXCL. VAT

S-2XL 145,00€ 3XL-4XL 149,80€











5533-273

STANDARD VEST WITH HEATING ELEMENT

SIZE S-4XL

QUALITY 100% polyamide with FE-Insulate

insulating layer, 100 g/m²

WASH 40 X O X X

- · Quilted vest with heating element
- · One click and the vest becomes extra warm
- · Three heat settings
- · Front zipper
- Many functional pockets, e.g. two spacious cross pockets and a chest pocket – all with zippers
- Adjustment cord at the bottom hem
- Wind and water-repellent
- A power bank is included, but must be removed prior to washing
- · Machine-washable



S-2XL 134,00 € 3XL-4XL 138,80 €

COLOURS









611-300

STANDARD THERMAL JACKET

SIZE XS-4XL

QUALITY Thermal underwear 100% polyester with

80 g/m² polyester padding

WASH WASH

- Longer back to keep you warm
- · Ribbing at collar and cuffs
- Breast pocket





XS-2XL 31,00 € 3XL-4XL 35,80 €



STANDARD THERMAL VEST

SIZE XS-4XL

QUALITY Thermal underwear 100% polyester with

80 g/m² polyester padding

WASH

Longer back to keep you warm

- Collar with ribbing
- Breast pocket







RRP EXCL. VAT

XS-2XL 23,00€ 3XL-4XL 27,80€

COLOURS



621-300

STANDARD THERMAL TROUSERS

SIZE XS-4XL

QUALITY Thermal underwear 100% polyester with

80 g/m² polyester padding

WASH

- Elasticized waistband
- Fly opening
- Ribbing at the ankles



XS-2XL 28,00€ 3XL-4XL 32,80€









512-900

STANDARD PILE JACKET

SIZE XS-3XL

Pile: 100% polyester, 305 g/m² **QUALITY** WASH

- · Long back
- High insulation effect
- Reversible



RRP EXCL. VAT

XS-2XL 53,00€ 3XL 57,80€

COLOURS



0804-233

STANDARD HOODED SWEAT JACKET **WITH COLLAR**

SIZE XS-4XL

QUALITY 65% polyester/35% cotton, 320 g/m 2

Bonded with 100% polyester microfleece

WASH

- Brushed on the inside for increased comfort
- Two side pockets
- High rib collar
- Hood with drawstring
- Plenty of room for company profiling



XS-2XL 41,00€ 3XL-4XL 45,80 €





STANDARD SWEATSHIRT WITH HOOD

SIZE XS-4XL

QUALITY 65% polyester/35% cotton, 320 g/m²

Bonded with 100% polyester microfleece

WASH 140 XX XX II XX XX

Soft fleece inside

- Zipper
- Side pockets with zippers
- Ribbed bottom and sleeves
- · Elastane in the rib to retain the shape wash after wash
- Plenty of room for company profiling



XS-2XL 42,00 € 3XL-4XL 46,80 €

COLOURS











8024-233

STANDARD SWEATSHIRT WITH HIGH COLLAR

SIZE XS-4XL

QUALITY 65% polyester/35% cotton, 320 g/m²

Bonded with 100% polyester microfleece

WASH



- · Soft fleece inside
- Zipper
- Side pockets with zippers
- · High ribbed neck
- Ribbed bottom and sleeves
- Elastane in the rib to retain the shape wash after wash
- Plenty of room for company profiling

RRP EXCL. VAT

XS-2XL 40,00 € 3XL-4XL 44,80 €







8014-136

STANDARD SWEATSHIRT WITH HIGH COLLAR

QUALITY 70% cotton/30% polyester, 320 g/m² WASH

- Superb quality
- Brushed on the inside for increased comfort
- Ribbed collar, hem and cuffs
- Flatlock stitching in matching tone
- Pockets at side seam
- Reinforced seams
- Pre-shrunk to ensure that the product is dimensionally stable
- Plenty of room for company profiling



XS-2XL 38,00€ 3XL-4XL 42,80€ 5XL-6XL 47,60 €

COLOURS













8022-136

STANDARD SWEATSHIRT

SIZE

70% cotton/30% polyester, 320 g/m² QUALITY WASH

- Brushed on the inside for increased comfort
- Round neck and long sleeves
- Reinforced seams
- Ribbed collar, hem and cuffs
- Pre-shrunk to ensure that the product is dimensionally stable
- Elastane in the rib to retain the shape wash after wash
- Plenty of room for company profiling

RRP EXCL. VAT

XS-2XL 26.00 € 3XL-4XL 30,80€ 5XL-6XL 35,60 €





















STANDARD LONG-SLEEVED T-SHIRT

SIZE XS-4XL

QUALITY 60% cotton/40% polyester/single jersey, 180 g/m²

wash Wash

- · Comfortable fabric
- · Soft ribbed neck
- Reinforced seams
- Pre-shrunk to ensure that the product is dimensionally stable
- Elastane in the rib to retain the shape wash after wash
- Plenty of room for company profiling



RRP EXCL. VAT

XS-2XL 17,00 € 3XL-4XL 21,80 €

COLOURS













9257-565

STANDARD GRANDAD L/S T-SHIRT

SIZE XS-6XL

- Button placket
- Wide ribbing at the sleeves
- Extended back section
- Woven exterior fabric at the neck
- Reinforced seams
- Pre-shrunk to ensure that the product is dimensionally stable
- Plenty of room for company profiling

RRP EXCL. VAT

XS-2XL 19,00 € 3XL-4XL 23,80 € 5XL-6XL 28,60 €























9256-565

STANDARD GRANDAD S/S T-SHIRT

SIZE

QUALITY 100% cotton/1x1 rib, 220 g/m² WASH

- Button placket
- Wide ribbing at the sleeves
- Extended back section
- Woven exterior fabric at the neck
- Reinforced seams
- Pre-shrunk to ensure that the product is dimensionally stable
- Plenty of room for company profiling



XS-2XL 15,00€ 3XL-4XL 19,80€ 5XL-6XL 24,60€

COLOURS





















9035-178

STANDARD PIQUE T-SHIRT

SIZE

70% cotton/30% polyester/pique, 220 g/m 2 QUALITY

WASH

- · Comfortable pique fabric
- Soft ribbed neck
- Reinforced seams
- Pre-shrunk to ensure that the product is dimensionally stable
- Plenty of room for company profiling

RRP EXCL. VAT

17,00€ XS-2XL 3XL-4XL 21,80€ 5XL-6XL 26,60€























NDARD

9054-559

STANDARD T-SHIRT

SIZE XS-6XL

- · Ribbing at neck
- · Reinforced shoulder and neck seams
- Pre-shrunk to ensure that the product is dimensionally stable
- Elastane in the rib to retain the shape wash after wash
- Plenty of room for company profiling



RRP EXCL. VAT

XS-2XL 9,00 € 3XL-4XL 9,90 € 5XL-6XL 10,80 €

COLOURS

















9053-551

STANDARD COTTON T-SHIRT

SIZE XS-6XL

QUALITY 100% cotton, 160 g/m²

WASH WASH WASH

- Made of comfortable cotton
- Ribbing at neck
- Reinforced shoulders and neck seams
- Pre-shrunk to ensure that the product is dimensionally stable
- Elastane in the rib to retain the shape wash after wash
- Plenty of room for company profiling

RRP EXCL. VAT

XS-2XL 9,00 € 3XL-4XL 9,90 € 5XL-6XL 10,80 €

























9036-269

STANDARD T-SHIRT

SIZE XS-4XL

QUALITY 60% cotton/40% polyester/single jersey, 180 g/m²

WASH WASH

- 3D printing
- Reinforced seams
- Pre-shrunk to ensure that the product is dimensionally stable
- Elastane in the rib to retain the shape wash after wash



RRP EXCL. VAT

XS-2XL 11,00 € 3XL-4XL 12,10 €

COLOURS





9039-269

STANDARD LADIES' T-SHIRT

SIZE XS-3XL

QUALITY 60% cotton/40% polyester/single jersey, 180 g/m²

WASH 40 XX XX III AX

- Specially designed for women
- Form-fitting
- 3D printing
- · Reinforced seams
- Pre-shrunk to ensure that the product is dimensionally stable
- Elastane in the rib to retain the shape wash after wash



XS-2XL 10,00 € 3XL 11,00 €









STANDARD POLO

SIZE XS-6XL

QUALITY 70% cotton/30% polyester/pique, 220 g/m²

WASH 40 XX III AX

- · Comfortable pique fabric
- · Rib collar and ribbing at sleeve bottom
- Longer back
- · Tone-in-tone embroidery on the shoulders
- Reinforced seams
- Pre-shrunk to ensure that the product is dimensionally stable
- · Plenty of room for company profiling



XS-2XL 23,00 € 3XL-4XL 27,80 € 5XL-6XL 32,60 €

COLOURS























9055-178

STANDARD POLO WITH CHEST POCKET

SIZE XS-6XL

QUALITY 70% cotton/30% polyester/pique, 220 g/m²

WASH 40 XX III AX

- Comfortable pique fabric
- Ribbed collar and cuffs
- Longer back
- Left chest pocket
- Tone-in-tone embroidery on the shoulders
- Reinforced seams
- Pre-shrunk to ensure that the product is dimensionally stable
- Plenty of room for company profiling

RRP EXCL. VAT

XS-2XL 26,00 € 3XL-4XL 30,80 € 5XL-6XL 35,60 €





















7181-810

STANDARD LONG-SLEEVED MEN'S SHIRT

SIZE 37/38-49/50

QUALITY 65% polyester/35% cotton, 200 g/m²

WASH 6 P

- Button-down
- Two chest pockets
- The pockets have several sections, including an insert for writing utensils
- Back pleats for improved comfort
- · Adjustable cuffs



COLOURS













7181-830

STANDARD COTTON LONG-SLEEVED MEN'S SHIRT

SIZE 37/38-49/50

 $\textbf{QUALITY} \hspace{1.5cm} 100\% \ cotton, 210 \ g/m^2$

WASH 60 X D A P

- Button-down
- Two chest pockets
- The pockets have several sections, including an insert for writing utensils
- Back pleats for improved comfort
- Adjustable cuffs

RRP EXCL. VAT 37/38-49/50 33,00 €













STANDARD SHORT-SLEEVED MEN'S SHIRT

SIZE 37/38-49/50

QUALITY 65% polyester/35% cotton, 200 g/m²

WASH 60 X D AP

• Button-down

- · Two chest pockets
- The pockets have several sections, including an insert for writing utensils
- Back pleats for improved comfort



RRP EXCL. VAT

37/38-49/50 28,00€













IANDAKI

1918-262

STANDARD RAIN JACKET

SIZE XS-4XL

QUALITY 100% polyurethane-coated polyester tricot (with

stretch), 240 g/m².WP $\ge 13000/R_{et} > 40m^2 Pa/W$

WASH WASH

- Welded seams
- · Zipper and Velcro front closure
- · Soft fleece inside collar
- · Longer back
- · Front pockets with zippers
- Holder for ID card
- · Detachable hood
- Neoprene storm placket and adjustable cuffs in the sleeves
- Reflective print for greater visibility



XS-2XL 91,00 € 3XL-4XL 95,80 €

COLOURS









2918-262

STANDARD RAIN TROUSERS

SIZE XS-4XL

QUALITY 100% polyurethane-coated polyester tricot (with

stretch), 240 g/m².WP \geq 13.000/R_{et} > 40m² Pa/W

WASH WASH

- Elasticated waist
- · Welded seams
- Adjustable and elastic braces
- Ingresses for hanging tool pockets
- · Reinforced knees
- Zipper in side of leg bottoms
- Reflective print for greater visibility

RRP EXCL. VAT

XS-2XL 91,00 € 3XL-4XL 95,80 €









TANDARI

1919-201

STANDARD RAIN JACKET

SIZE XS-4XL

QUALITY 100% polyester with PU-coating, 90 g/m²

WP 3.000 mm/MVP 3000 g

wash 💥XXIIXX

- Lightweight
- Zipper and press studs on front
- · Spacious cross pockets with press stud closure
- Spacious inner pockets
- Adjustable hood which can be rolled up
- Elasticated sleeves to prevent draughts
- Reflective print for greater visibility



COLOURS







2919-201

STANDARD RAIN TROUSERS

SIZE XS-4XL

QUALITY 100% polyester with PU-coating, 90 g/m²

WP 3.000 mm/MVP 3000 g

wash 30 XXII XX

- Lightweight
- Elasticated waist
- Cross pocket with press stud
- Ingresses for pocket
- Elasticated ankle cuffs
- Reflective print for greater visibility

RRP EXCL. VAT

XS-2XL 28,00 € 3XL-4XL 32,80 €











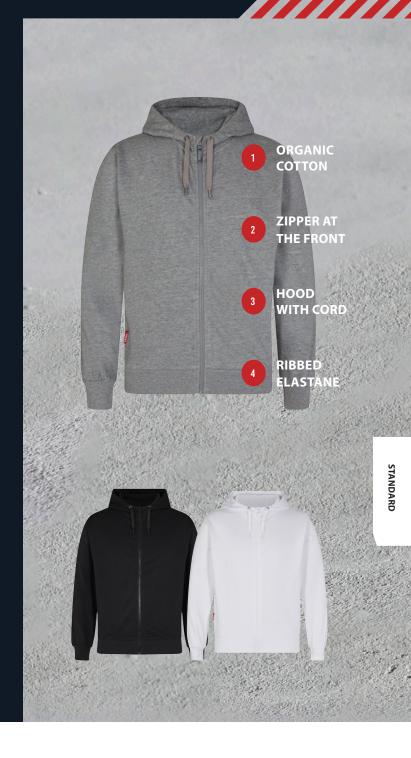
ORGANIC COTTON

NEW AND COMFORTABLE BASIC SERIES IN OUR STANDARD COLLECTION

The series is made from a fabric that contains a large proportion of organic cotton. The products all feature reinforced neck and shoulder seams for added comfort.

As the products are of pre-shrunk quality, they retain their shape wash after wash.











SWEATSHIRTS T-SHIRTS POLO

STANDARD CARDIGAN

SIZE XS-6XL

70% organic cotton/30% polyester, 260 g/m² **QUALITY**

WASH

- Organic cotton
- Brushed inside for more comfort
- Front zipper
- Hood with drawstring
- Pre-shrunk material ensures that the product is dimensionally stable
- Reinforced shoulder and neck seams
- Elastane in rib to retain the shape wash after wash



XS-2XL 39,00€ 43,80€ 3XL-4XL 5XL-6XL 48,60€







8033-324

STANDARD CARDIGAN

SIZE XS-6XL

QUALITY 70% organic cotton/16% viscose/

14% polyester, 260 g/m²

WASH



- Organic cotton
- Brushed inside for more comfort
- Front zipper
- Hood with drawstring
- Pre-shrunk material ensures that the product is dimensionally stable
- Reinforced shoulder and neck seams
- Elastane in rib to retain the shape wash after wash

RRP EXCL. VAT

XS-2XL 39.00€ 43,80€ 3XL-4XL 5XL-6XL 48,60€











STANDARD HOODIE

SIZE XS-6XL

QUALITY 70% organic cotton/30% polyester, 260 g/m²

WASH WASH

- Organic cotton
- Brushed inside for more comfort
- Hood with drawstring
- Practical kangaroo pocket at the front
- Pre-shrunk material ensures that the product is dimensionally stable.
- Reinforced shoulder and neck seams
- · Elastane in rib to retain the shape wash after wash

RRP EXCL. VAT

XS-2XL 39,00 € 3XL-4XL 43,80 € 5XL-6XL 48,60 €

COLOURS







8035-324

STANDARD HOODIE

SIZE XS-6XL

QUALITY 70% organic cotton/16% viscose/

14% polyester, 260 g/m²

WASH



- Organic cotton
- · Brushed inside for more comfort
- Hood with drawstring
- Practical kangaroo pocket at the front
- Pre-shrunk material ensures that the product is dimensionally stable
- Reinforced shoulder and neck seams
- Elastane in rib to retain the shape wash after wash

RRP EXCL. VAT

XS-2XL 39,00 € 3XL-4XL 43,80 € 5XL-6XL 48,60 €

COLOURS







STANDARD



ANDARD

9031-259

STANDARD STRETCH TEE

SIZE XS-6XL

QUALITY 92% organic cotton/8% elastane, 195 g/m²

wash Wash

- Organic cotton
- Pre-shrunk to ensure that the product is dimensionally stable
- Reinforced shoulder and neck seams
- Stretch in fabric for optimal fit



XS-2XL 13,00 € 3XL-4XL 14,30 € 5XL-6XL 15,60 €

COLOURS







9031-260

STANDARD STRETCH TEE

SIZE XS-6XL

QUALITY 70% organic cotton/22% viscose/

8% elastane, 195 g/m²

WASH



- Organic cotton
- Pre-shrunk to ensure that the product is dimensionally stable
- Reinforced shoulder and neck seams
- Stretch in fabric for optimal fit

RRP EXCL. VAT

XS-2XL 13,00 € 3XL-4XL 14,30 € 5XL-6XL 15,60 €





9020-327

STANDARD STRETCH POLO

SIZE XS-6XL

QUALITY 95% organic cotton/5% elastane, 215 g/m²

WASH WASH

- Organic cotton
- Pre-shrunk to ensure that the product is dimensionally stable
- Reinforced shoulder and neck seams
- Placket fastening with buttons
- · Extended back
- Mini pique in stretch fabric for added comfort



XS-2XL 23,00 € 3XL-4XL 27,80 € 5XL-6XL 32,60 €

COLOURS







9020-326

STANDARD STRETCH POLO

SIZE XS-6XL

QUALITY 72% organic cotton/23% viscose/

5% elastane, 215 g/m²

WASH



- Organic cotton
- Pre-shrunk to ensure that the product is dimensionally stable
- Reinforced shoulder and neck seams
- Placket fastening with buttons
- Extended back
- Mini pique in stretch fabric for added comfort

RRP EXCL. VAT

XS-2XL 23,00 € 3XL-4XL 27,80 € 5XL-6XL 32,60 €









INDARD

9037-260

STANDARD STRETCH TEE

SIZE XS-4XL

QUALITY 70% organic cotton/22% viscose/8% elastane/

single jersey, 195g/m²

wash Wash

- Organic cotton
- · 3D rubber print
- Pre-shrunk to ensure that the product is dimensionally stable
- Reinforced shoulder and neck seams
- Stretch in fabric for optimal fit



XS-2XL 18,80 € 3XL-4XL 23,60 €

COLOURS





8031-325

STANDARD SWEATSHIRT

SIZE XS-6XL

QUALITY 70% organic cotton/30% polyester, 260 g/m²

WASH



- Organic cotton
- Brushed inside for more comfort
- Pre-shrunk material ensures that the product is dimensionally stable
- Reinforced shoulder and neck seams
- Elastane in rib to retain the shape wash after wash

RRP EXCL. VAT

XS-2XL 27,00 € 3XL-4XL 31,80 € 5XL-6XL 36,60 €









MODY

8031-324

STANDARD SWEATSHIRT

SIZE XS-6XL

QUALITY 70% organic cotton/16% viscose/

14% polyester, 260 g/m²

wash (40) XX III AX

- Organic cotton
- Brushed inside for more comfort
- Pre-shrunk material ensures that the product is dimensionally stable
- Reinforced shoulder and neck seams
- Elastane in rib to retain the shape wash after wash

RRP EXCL. VAT

XS-2XL 27,00 € 3XL-4XL 31,80 € 5XL-6XL 36,60 €





ENTERPRISE

CLASSIC COLLECTION IN 6 COLOUR COMBINATIONS

Two-colour workwear collection in sever al combinations which over the years has become one of the most popular ENGEL collections. A marriage of functionality and fit – no compromises, and classic top quality.



COLOUR GUIDE

ENTERPRISE











ENTERPRISE COTTON







ENTERPRISE JACKET

SIZE XS-4XL

QUALITY 65% polyester/35% cotton, 300 g/m²

WASH 660 X D A P

- Brushed reverse
- Front zipper
- Several functional pockets, e.g. cross pockets
- · Adjustable waist
- Reinforcement on sleeves and yoke
- Suitable for industrial laundering



XS-2XL 65,00 € 3XL-4XL 69,80 €

COLOURS

















2600-785

ENTERPRISE TROUSERS

SIZE 36-68 / 36-64* / 23-28 / 90-114

QUALITY 65% polyester/35% cotton, 300 g/m²

WASH 60 ★ ○ ← P

- Brushed reverse
- Many functional pockets, e.g. spacious thigh pocket
- Reinforced ruler pocket with extra room
- Knee reinforcement/knee pocket for knee pad with Velcro closure and adjustable
- Suitable for industrial laundering

RRP EXCL. VAT

36-60 56,00 € 23-28 56,00 € 62-68 60,80 € 90-114 58,40 €

- * Available to size 64
- ** Not available in short inseam length























ENTERPRISE

3600-785

ENTERPRISE BIB OVERALL

SIZE 36-68 / 36-64* / 90-114

QUALITY 65% polyester/35% cotton, 300 g/m²

WASH 60 XO AP

- Brushed reverse
- · High back with wide elastic
- Adjustable waist
- Many functional pockets, e.g. ruler pocket
- Hammer strap
- Knee reinforcement/knee pocket for knee pad with Velcro closure and adjustable
- · Suitable for industrial laundering



36-60 78,00 €

62-68 82,80 € 90-114 80,40 €

* Available to size 64

COLOURS





















4600-785

ENTERPRISE BOILER SUIT

SIZE XS-4X

QUALITY 65% polyester/35% cotton, 300 g/m²

WASH SO AP

- · Brushed reverse
- Front zipper
- Many functional pockets, e.g. mobile phone pocket
- Elastic waist for good fit
- Hammer strap
- Knee reinforcement/knee pocket for knee pad with Velcro closure and adjustable
- Suitable for industrial laundering

These articles are not carried in stock with long inseam length. Only available as custom-made garment.

RRP EXCL. VAT

XS-2XL 114,00 € 3XL-4XL 118,80 €















ENTERPRISE SHORTS

SIZE 36-60

QUALITY 65% polyester/35% cotton, 300 g/m²

WASH 60 X D A P

- Brushed reverse
- Functional pockets
- Reinforced ruler pocket with pleat for extra room
- Suitable for industrial laundering







RRP EXCL. VAT 36-60 43,00 €

COLOURS











1051-850

ENTERPRISE WAREHOUSE COAT

SIZE S-3XL

QUALITY 65% polyester/35% cotton, 245 g/m²

WASH



- Pleat in back ensures good freedom of movement
- · Closes with concealed press studs
- Fixed half-belt in back
- Functional pockets
- Suitable for industrial laundering



S-2XL 50,00 € 3XL 54,80 €











1970-912/1970-9120

ENTERPRISE PILOT JACKET

SIZE XS-4XL

QUALITY Shell: 100% polyester with PU coating, 235 g/m^2

Lining: 100% quilted polyamide

+ 100% polyester pile

WASH Y40 X X II A X

Pile and quilted polyamide keeps you warm

Many functional pockets

- Adjustable collar
- Concealed front zipper
- Elasticized waistband
- Wind and water-repellent

RRP EXCL. VAT

XS-2XL 79,00 € 3XL-4XL 83,80 €

COLOURS

















1170-912/1170-9120

ENTERPRISE PILOT JACKET

SIZE XS-4XL

QUALITY Shell: 100% polyester with PU coating, 235 g/m²

Lining: 100% quilted polyamide +

100% polyester pile

WASH WASH

- Pile and quilted polyamide keeps you warm
- Oxford reinforcement on shoulders and sleeves
- Many functional pockets
- Adjustable collar
- Concealed front zipper
- Elasticized waist
- Wind and water-repellent

RRP EXCL. VAT

XS-2XL 79,00 € 3XL-4XL 83,80 €















) 3

1211-912/1211-9120

ENTERPRISE PILOT JACKET WITH REFLECTORS

SIZE S-4XL

 $\textbf{QUALITY} \qquad \text{Shell: } 100\% \text{ polyester with PU coating, } 235 \text{ g/m}^2$

Lining: 100% quilted polyamide +

100% polyester pile

WASH WASH WASH

- · Pile and quilted polyamide keeps you warm
- · Oxford reinforcement on shoulders and sleeves
- Many functional pockets
- Adjustable collar
- · Concealed front zipper
- · Elasticized waist
- Reflective strips
- · Wind and water-repellent

RRP EXCL. VAT

S-2XL 99,00 € 3XL-4XL 103,80 €

COLOURS







1175-912/1175-9120

ENTERPRISE PILOT JACKET WITH DETACHABLE SLEEVES

SIZE XS-4XL

 $\textbf{QUALITY} \qquad \text{Shell: } 100\% \text{ polyester with PU coating, } 235 \text{ g/m}^2$

Lining: 100% quilted polyamide +

100% polyester pile

WASH WASH

- Pile and quilted polyamide keeps you warm
- · Oxford reinforcement on shoulders and sleeves
- Many functional pockets
- Adjustable collar
- Detachable hood
- Concealed front zipper
- Elasticized waist
- · Wind and water-repellent

RRP EXCL. VAT

XS-2XL 97,00 € 3XL-4XL 101,80 €







ENTERPRISE COTTON JACKET

SIZE XS-4XL

100% cotton, 350 g/m² **QUALITY** WASH

- Several functional pockets, e.g. cross pockets
- Adjustable waist
- Reinforcement on sleeves and yoke
- Suitable for industrial laundering



XS-2XL 63,00€ 3XL-4XL 67,80€











ENTERPRISE

2600-575

ENTERPRISE COTTON TROUSERS

SIZE 36-68 / 36-64* / 90-114

QUALITY 100% cotton, 350 g/m²

WASH 95 ★ □ → P

- · Many functional pockets, e.g. spacious thigh pocket
- Reinforced ruler pocket with extra room
- Knee reinforcement/knee pocket for knee pad with Velcro closure and adjustable
- Suitable for industrial laundering











$\mathsf{RRP}\,\mathsf{EXCL}.\,\mathsf{VAT}$

36-60 56,00 €

62-68 60,80 € 90-114 58,40 €

* Available to size 64

COLOURS





3600-575

ENTERPRISE COTTON BIB OVERALL

SIZE 36-68 / 36-64* / 90-114

QUALITY 100% cotton, 350 g/m²

WASH 95 ★ □ ... P

- High back with wide elastic
- Adjustable waist
- Many functional pockets, e.g. ruler pocket
- Hammer strap
- Knee reinforcement/knee pocket for knee pad with Velcro closure and adjustable
- Suitable for industrial laundering

RRP EXCL. VAT

36-60 77,00 €

62-68 81,80 € 90-114 79,40 €

* Available to size 64















LIGHTWEIGHT COLLECTION

Two-colour workwear in a 250 g/m² lightweight quality, which is adapted for indoor temperatures and southern climes – without compromising on quality. Oeko-Tex®-certified with practical details such as mobile phone, knee and thigh pockets.



COLOUR GUIDE

LIGHT











LIGHT JACKET

SIZE XS-4XL

QUALITY TC Twill 65% polyester/35% cotton, 250 g/m²

WASH

- · Short jacket with zipper
- Functional pockets, e.g. left chest pocket with mobile phone pocket with flap
- Right chest pocket with box pleat and flap
- Adjustable cuffs
- Pleat at back for good freedom of movement





XS-2XL 44,00€ 3XL-4XL 48,80€

COLOURS









2270-745

LIGHT TROUSERS

SIZE 36-68 / 23-28

TC Twill 65% polyester/35% cotton, 250 g/m² **QUALITY**

WASH

- · Spacious thigh pocket with box pleat and mobile, pen and tool pocket
- Reinforced ruler pocket
- Hammer strap
- Knee reinforcement/knee pocket



36-64 23-28 39,00€ 39,00€

43,80 € 66-68

















LIGHT

2280-740

LIGHT SERVICE TROUSERS

SIZE 36-68 / 23-28

QUALITY TC Twill 65% polyester/35% cotton, 250 g/m²

WASH 60 X D A P

- · Two side pockets, the right one with coin pocket
- Two spacious thigh pockets with box pleat
- · Left pocket has a mobile, pen and tool pocket
- Right pocket has a tool pocket
- · Reinforced ruler pocket





RRP EXCL. VAT

36-64 39,00 € 23-28 39,00 €

66-68 43,80 €

COLOURS







3270-745

LIGHT BIB OVERALL

SIZE 36-68

 $\textbf{QUALITY} \qquad \text{TC Twill 65\% polyester/35\% cotton, 250 g/m}^2$

WASH SO AP

- Functional pockets, e.g. outside bib pocket with flap
- · Reinforced ruler pocket
- Knee reinforcement/knee pockets
- Adjustable waist
- High back with wide elastic



36-64 52,00 € 66-68 56,80 €















LIGHT SHORTS

SIZE 36-6

QUALITY TC Twill 65% polyester/35% cotton, 250 g/m²

WASH 60 X D A P

- Functional pockets, e.g. side and back pockets
- Spacious thigh pocket with box pleat and mobile, pen and tool pocket
- Reinforced ruler pocket with pleat for extra room
- Tool strap







RRP EXCL. VAT

36-64 32,00 €











SAFETY

EN ISO 20471 COLLECTION

Your safety is our concern

The safety collection is available in 3 different series: Safety, Safety Light and Safety Ladies.

Common to all 3 series are practical details and quality. A modern fit and sporty look are also reflected in this collection, but naturally without compromising on standards in fluorescent workwear. All the trousers come with a unique click system, allowing you to click hanging tool pockets on and off as required while still meeting all relevant certifications. The collection is also designed to allow you to mix and match with ENGEL Workwear's other collections.

SAFETY STRETCH

Stretch is the key feature of the range as all trousers and many of the tops are made from a stretch fabric. The products are made from a 2-way FE Super Stretch. The elastic fibers woven into the fabric make the clothes extremely comfortable to wear. Each product is therefore flexible, dimensionally stable and follows the movements of the body for maximum comfort.

SAFETY LIGHT

ENGEL Workwear is constantly thinking of new ways to do things, and the world's climate challenges have inspired us to develop a brand new collection of sustainable fluorescent workwear.

Our Safety Light collection is made from a lightweight fabric that contains 50% regenerated

polyester from Unifi Repreve.

The fibre used in the production of polyester yarn is made from recyclable materials, including recycled plastic bottles.

We use Unifi Repreve Fibre, as Unifi Repreve is the only regenerated polyester manufacturer to use a unique Fibre print-tracking system that enables us to track and test whether our products contain Repreved fibre and in the right quantities. Furthermore, Repreve is one of the most reliable fibres made from recyclable materials, as Repreve uses U-Trust verification, which certifies requirements for the amount of recycled material in the fibre.

SAFETY LADIES

And we haven't forgotten the women out there who also need fluorescent workwear.

We know how important it is for the clothes to sit right and to feel comfortable on, while also having a more feminine look.

Our Safety Ladies collection is designed for women, where fit and functionality are paramount.

A large number of the products are also produced in our sustainable safety light fabric, which is made from 50% regenerated polyester.



SAFETY WORK JACKET

SIZE XS-6XL

QUALITY 56% polyester/34% elastomultiester/

10% cotton, 285 g/m²

WASH 60 XO AX

Modern fit

- · Super stretch
- · Excellent comfort and movement
- Zipper at the front
- External pockets with zip
- · Storm cuff on the sleeves with thumb hole
- D-ring in right pocket
- Class 2 clothing

RRP EXCL. VAT

XS-2XL 82,00 € 3XL-4XL 86,80 € 5XL-6XL 91,60 €

COLOURS















2544-314

SAFETY TROUSERS

SIZE 42-74 / 22-36

QUALITY 56% polyester/34% elastomultiester/

10% cotton, 285 g/m²

WASH 660 X O A X

- Modern fit
- · Super stretch
- · Excellent comfort and movement
- Many functional pockets, e.g. thigh pockets with zip
- Buttons for quick and easy fitting of hanging tool pockets
- Knee pockets with CORDURA® and Velcro closure
- Extra wide shortening means the trouser length can easily be extended by 6 cm (4 cm for short inseam length)
- Class 2 clothing

RRP EXCL. VAT

42-66 68,00 € 22-36 68,00 € 68-74 72,80 €

















ΥTΉ

2546-314

SAFETY TROUSERS

SIZE 42-74 / 22-36

QUALITY 56% polyester/34% elastomultiester/

10% cotton, 285 g/m²

WASH 600 X O A X

- · Modern fit
- · Super stretch
- · Excellent comfort and movement
- Many functional pockets, e.g. thigh pockets with zip
- Buttons for quick and easy fitting of hanging tool pockets
- Knee pockets with CORDURA® and Velcro closure
- Extra wide shortening means the trouser length can easily be extended by 6 cm (4 cm for short inseam length)
- · Class 1 clothing

RRP EXCL. VAT

42-66 61,00 € 22-36 61,00 €

68-74 65,80 €

COLOURS















6546-314

SAFETY SHORTS

SIZE 42-66

QUALITY 56% polyester/34% elastomultiester/

10% cotton, 285 g/m²

WASH 60 X O AX

- Modern fit
- · Super stretch
- Excellent comfort and movement
- Many functional pockets, e.g. thigh pockets with zip
- Buttons for quick and easy fitting of hanging tool pockets
- Class 1 clothing



42-66 57,00 €

COLOURS















REPREVE® Unifi, Inc. 117

SAFETY BIB OVERALL

SIZE 42-74 / 22-36

QUALITY 56% polyester/34% elastomultiester/

10% cotton, 285 g/m²

WASH

- Modern fit
- Super stretch
- Excellent comfort and movement
- Many functional pockets, e.g. thigh pockets with zip
- High back and rib panels in the sides
- D-ring in bib pocket
- Buttons for quick and easy fitting of hanging tool pockets
- Knee pockets with CORDURA® and Velcro closure
- Extra wide shortening means the trouser length can easily be extended by 6 cm (4 cm for short inseam length)
- Class 1 clothing

RRP EXCL. VAT

42-66 79,00€ 22-36 79,00€

68-74 83,80€







































FETY

3544-314

SAFETY BIB OVERALL

SIZE 42-74 / 22-36

QUALITY 56% polyester/34% elastomultiester/

10% cotton, 285 g/m²

wash 60 XO AX

- Modern fit
- · Super stretch
- · Excellent comfort and movement
- · Many functional pockets, e.g. thigh pockets with zip
- High back and rib panels in the sides
- D-ring in bib pocket
- Buttons for quick and easy fitting of hanging tool pockets
- Knee pockets with CORDURA® and Velcro closure
- Extra wide shortening means the trouser length can easily be extended by 6 cm (4 cm for short inseam length)
- Class 2 clothing

RRP EXCL. VAT

42-66 82,00 € 22-36 82,00 €

68-74 86,80 €

COLOURS















4946-930

SAFETY WINTER BOILER SUIT

SIZE XS-6XL

QUALITY 100% polyester, ripstop fabric with mechanical stretch,

TPU membrane, 190 g/m² Lining: 100% Polyester, quilted with

FE-Insulate WP \geq 20.000 Pa / $R_{et} \leq 15 m^2$ Pa/W, taped seams

WASH 60 XX II XX

- · Mechanical stretch
- Breathable, wind and waterproof with taped seams
- Hidden 2-way zip and velcro fastening in front
- Hidden rib panel on the back, ensuring excellent fit and increased freedom of movement
- Many functional pockets
- Detachable hood with adjustment option
- 2-way zip on both outer legs
- Zip in lining, providing option for print
- Class 3 clothing

RRP EXCL. VAT

XS-2XL 301,00 € 3XL-4XL 305,80 € 5XL-6XL 310,60 €

















ΥTΉ

2946-930

SAFETY WINTER TROUSERS

SIZE XS-6XL

QUALITY 100% polyester, ribbed top with mechanical

stretch, TPU membrane, 188 g/m²

Lining: 100 % polyester, quilted with FE Insulate,

 $WP \geq 20.000 \; Pa/ \; R_{et} \leq 15 m^2 \; Pa/W$

WASH 60 XX II XX

 Breathable, water and windproof winter trousers with taped seams

- Two front pockets with Velcro closure
- D-ring on the front
- Extra high lumbar section and adjustable elastic in the waist
- · Hidden two-way zipper that gives access to the inner lining
- Storm flap in the legs
- Knee reinforcement
- · Class 2 clothing

RRP EXCL. VAT

XS-2XL 139,00 € 3XL-4XL 143,80 € 5XL-6XL 148,60 €

COLOURS









TESTED AFTER

1946-930

SAFETY WINTER JACKET

SIZE XS-6XL

QUALITY 100% polyester, ripstop fabric with mechanical stretch, TPU membrane, 190 g/m². Lining: 100% Polyester, quilted

with FE-Insulate. WP \geq 20.000 Pa / R_{et} \leq 15m² Pa/W

WASH 60 XX II XX

- Mechanical stretch
- · Breathable, wind and waterproof with taped seams
- Hidden 2-way zip and velcro fastening in front
- External pockets with zip
- · Detachable hood with option to adjust
- Storm cuff in sleeves and bottom
- Zip in lining, providing option for print
- D-ring in right pocket
- Class 3 clothing

RRP EXCL. VAT

XS-2XL 165,00 € 3XL-4XL 169,80 € 5XL-6XL 174,60 €

COLOURS















REPREVE® Unifi, Inc. 121

SAFETY PILOT JACKET

SIZE XS-6XL

QUALITY 100% polyester, ripstop fabric with mechanical stretch,

TPU membrane, 190 g/m². Lining: 100% Polyester,

quilted with FE-Insulate

. WP \geq 20.000 Pa / $R_{et} \leq 15m^2$ Pa/W, taped seams

WASH

- Mechanical stretch
- Breathable, wind and waterproof with taped seams
- Hidden 2-way zip and velcro fastening in front
- External pockets with zip
- Detachable hood with adjustment option
- Zip in lining, providing option for print
- D-ring in right pocket
- Class 3 clothing

RRP EXCL. VAT

XS-2XL 165.00 € 3XL-4XL 169,80€ 5XL-6XL 174,60€

COLOURS















1146-930

SAFETY SHELL JACKET

SIZE XS-6XL

QUALITY 100% polyester, ripstop fabric

with mechanical stretch, TPU membrane, 190 g/m² WP \geq 20.000 Pa / R_{et} \leq 15m² Pa/W, taped seams

WASH \otimes Ku \boxtimes X \cong

- Mechanical stretch
- Breathable, wind and waterproof with taped seams
- Hidden 2-way zip and velcro fastening in front
- Can be combined with the following inner jackets 1192-236, 1159-158 and 5159-158
- External pockets with zip
- Detachable hood with adjustment option
- Zip in lining, providing option for print
- Class 3 clothing

RRP EXCL. VAT

XS-2XL 145,00€ 3XL-4XL 149,80€ 5XL-6XL 154,60€

















AFETY

1145-930

SAFETY PARKA SHELL JACKET

SIZE XS-6XL

QUALITY 100% polyester, ribbed top with mechanical stretch,

TPU membrane, 190 g/m² WP \geq 20.000 Pa/ R_{et} \leq 15m² Pa/W

WASH 600 XXXIII XXX

- · Mechanical stretch
- · Breathable, water and windproof with taped seams
- Hidden 2-way zipper and velcro fastening in front
- Can be combined with the following inner jackets 1192-236, 1159-158 and 5159-158
- External pockets with zip
- · Detachable hood with adjustment option
- D-ring in right pocket
- · Zip in lining, providing option for print transfer
- · Class 3 clothing

RRP EXCL. VAT

XS-2XL 165,00 € 3XL-4XL 169,80 € 5XL-6XL 174,60 €

COLOURS

















REPREVE® Unifi, Inc.

ZIP IN





PUT THE SHELL JACKET ON, ON TOP OF THE INNER JACKET 2

ZIP THE INNER JACKET ON TO THE SHELL JACKET ON BOTH SIDES



ATTACH THE STRAP
ON THE INNER JACKET
TO THE BUTTON ON
THE SHELL JACKET

SAFETY PILOT JACKET

SIZE XS-6XL

100% polyester, quiltet with FE-Insulate, 225 g/m² **QUALITY**

WASH

- Mechanical stretch
- · Wind and water repellent
- Hidden 2-way zipper and velcro fastening
- · External pockets with zip
- Detachable hood with adjustment option
- · D-ring in right pocket
- · Zipper in lining, providing option for print transfer
- Class 3 clothing



123,80€ 3XL-4XL 5XL-6XL 128,60€

COLOURS

























XS-2XL 119.00€











1159-158

SAFETY QUILTED JACKET

XS-6XL

QUALITY 100% polyester, ripstop fabric with mechanical stretch 160 g/m²

WASH

- Can be combined with model 1146-930 and 1145-930 as inner jacket
- Reflector zip in the front
- External pockets with zip
- Elastic hem at the bottom
- Sleeves with elastic storm cuff with thumb hole
- D-ring in right pocket
- Class 2 clothing

RRP EXCL. VAT

XS-2XL 95,00€ 3XL-4XL 99,80€ 5XL-6XL 104,60 €



























FTY THE

5159-158

SAFETY QUILTED VEST

SIZE XS-6XL

QUALITY 100% polyester, ripstop fabric

with mechanical stretch 160 g/m²

WASH WASH

- Modern fit
- Can be combined with model 1146-930 and 1145-930 as inner vest
- Reflector zip in the front
- External pockets with zip
- Elastic hem at the bottom and armholes
- D-ring in right pocket
- Class 1 clothing

RRP EXCL. VAT

XS-2XL 74,00 € 3XL-4XL 78,80 € 5XL-6XL 83,60 €

COLOURS

























1158-237

SAFETY SOFTSHELL JACKET

SIZE XS-6XL

QUALITY 100% polyester, 320 g/m²

WP 9.000 Pa / R_{et} 9,7 m^2 Pa/W

WASH WASH

- Modern fit
- · Wind and water-repellent
- · Excellent comfort and movement
- Stretchable quality
- Reflector zip in the front
- External pockets with zip
- D-ring in right pocket
- Elastic hem at the bottom
- Sleeves with elastic storm cuff with thumb hole
- Class 2 clothing
- Class 3 clothing (L-6XL Col. 10)

RRP EXCL. VAT

XS-2XL 103,00 € 3XL-4XL 107,80 € 5XL-6XL 112,60 €































SAFETY FLEECE JACKET

SIZE XS-6XL

100% polyester, Antipilling, 270 g/m² **QUALITY** WASH

- Modern fit
- Can be combined with model 1146-930 and 1145-930
- Reflector zip in the front
- External pockets with zip
- · Inside pockets with Velcro
- · Elastic hem at the bottom
- Sleeves with elastic storm cuff with thumb hole
- With stretch linning for increased movement
- D-ring in right pocket
- Class 2 clothing
- Class 3 clothing (L-6XL Col. 10)

RRP EXCL. VAT

XS-2XL 99,00€ 103,80€ 3XL-4XL 5XL-6XL 108,60€

COLOURS

















L-6XL Col. 10









FETY

5156-237

SAFETY SOFTSHELL VEST

SIZE XS-6XL

QUALITY 100% polyester, 320 g/m²

WP 9.000 Pa / Ret 9,7 m² Pa/W

WASH WASH WASH

- · Fleece on the inside and in the collar
- · Stretchable quality
- Reflector zip in the front
- · External pockets with zip
- Inside pockets with Velcro
- · Elastic trim at the armholes
- Buttons for attaching hanging tool pockets
- Tool strap on both sides
- D-ring in right pocket
- · Class 1 clothing

RRP EXCL. VAT

XS-2XL 82,00 € 3XL-4XL 86,80 € 5XL-6XL 91,60 €

COLOURS





















8025-241

SAFETY SWEAT CARDIGAN

SIZE XS-6XI

QUALITY 100% polyester, 250 g/m²
WASH 40 2 1 2

- Modern fit
- · Brushed on the inside for increased comfort
- Reflector zip in the front
- · External pockets with zip
- Waffle structure on the front and hoodie
- Ribbing in the cuffs and bottom
- Stretchable reflectors for increased movement
- Reinforced seams
- Class 2 clothing

RRP EXCL. VAT

XS-2XL 89,00 € 3XL-4XL 93,80 € 5XL-6XL 98,60 €















SAFETY SWEATSHIRT

SIZE XS-6XL

QUALITY 100% polyester, 250 g/m²
WASH 40 20 20 20

- · Modern fit
- · Brushed on the inside for increased comfort
- Ribbing in the neck, cuffs and bottom
- · Stretchable reflectors for increased movement
- Reinforced seams
- · Class 3 clothing

RRP EXCL. VAT

XS-2XL 69,00 € 3XL-4XL 73,80 € 5XL-6XL 78,60 €

COLOURS









9548-182

SAFETY GRANDAD LONG-SLEEVED T-SHIRT

SIZE XS-6XI

QUALITY 55% cotton/45% polyester/pique, 190 g/m²

WASH



- Modern fit
- Made from a comfortable pique fabric
- Cotton on the inside for increased comfort
- Stretchable reflectors for increased movement
- Reinforced seams
- Button placket
- Class 3 clothing

RRP EXCL. VAT

XS-2XL 59,00 € 3XL-4XL 63,80 € 5XL-6XL 68,60 €









FETY

9545-182

SAFETY LONG-SLEEVED T-SHIRT

SIZE XS-6XL

QUALITY 55% cotton/45% polyester/pique, 190 g/m²

WASH 60 X O AX

- Modern fit
- Made from a comfortable pique fabric
- Cotton on the inside for increased comfort
- Stretchable reflectors for increased movement
- Reinforced seams
- · Class 2 clothing



XS-2XL 58,00 € 3XL-4XL 62,80 € 5XL-6XL 67,60 €

COLOURS















9544-182

SAFETY SHORT-SLEEVED T-SHIRT

SIZE XS-6XL

 $\textbf{QUALITY} \hspace{1cm} 55\% \hspace{0.1cm} cotton/45\% \hspace{0.1cm} polyester/pique, \hspace{0.1cm} 190 \hspace{0.1cm} g/m^2$

WASH 60 X D A P

- Modern fit
- Made from a comfortable pique fabric
- Cotton on the inside for increased comfort
- · Stretchable reflectors for increased movement
- Reinforced seams
- · Class 2 clothing

RRP EXCL. VAT

XS-2XL 48,00 € 3XL-4XL 52,80 € 5XL-6XL 57,60 €

















SAFETY VEST

SIZE XS/S - 3XL/4XL

- · Light and comfortable
- Front zipper
- ID card holder on left chest
- Reflectors around waist and across shoulders
- Class 2 clothing











RRP EXCL. VAT

XS/S-XL/2XL 14,10 € 3XL/4XL 18,90 €

COLOURS







5029-240

SAFETY VEST

SIZE XS/S - 3XL/4XL

QUALITY 100% polyester, 130 g/m²
WASH 40 2 1 2 2

- · Lightweight and comfortable
- Velcro fastening
- Reflectors around the waist and over the shoulders
- Class 2 clothing









RRP EXCL. VAT

XS/S-XL/2XL 6,05 € 3XL/4XL 6,70 €





5030-240 **•••**

SAFETY VEST WITH ZIPPER

SIZE XS/S-3XL/4XL

QUALITY 100% polyester, 130 g/m²
WASH 40 2 1 2 2

- · Zipper at the front
- · ID card holder
- Walkie talkie / gas alarm strap
- Two large external pockets with Velcro clousure
- Reflectors around the waist and over the shoulders
- · Class 2 clothing



XS/S-XL/2XL 11,50 € 3XL/4XL 12,70 €

COLOURS



38









5031-240

SAFETY-VEST WITH SHORT SLEEVES

SIZE XS/S - 3XL/4XL

QUALITY 100% polyester, 130 g/m²

wash Γ



- Short sleeves
- Velcro fastening
- · Reflectors around the waist and over the shoulders
- Two large external pockets with Velcro fastening
- Class 3 clothing



XS/S-XL/2XL 9,00 € 3XL/4XL 9,90 €













SAFETY VEST

SIZE XS/S-3XL/4XL

- Velcro closure
- Reflectors around waist and at top of back
- Class 2 clothing







RRP EXCL. VAT

XS/S-XL/2XL 4,00 € 3XL/4XL 4,40 €

COLOURS





1916-218

SAFETY RAINWEAR

SIZE XS-4XL

QUALITY 100% Oxford polyester with PU coating, 140 g/m². WP \geq 13.000 Pa/R_{et} > 40m² Pa/W

WASH 30 X X P

- Taped seams
- · Reflectors around sleeves, waist and legs for greater visibility
- The jacket has a front zipper, two front pockets, adjustable hood which can be rolled up, adjustable hem and cuffs
- The trousers have an elasticated waist, ingresses for pockets, adjustable ankle cuffs
- Class 3 clothing (Jacket)
- Class 2 clothing (Trousers)

RRP EXCL. VAT

XS-2XL 49,00 € 3XL-4XL 53,80 €







FEIY

1921-102

SAFETY RAIN JACKET

SIZE XS-6XL

QUALITY 100% polyester, PU coated, 240 g/m²

 $WP \ge 20.000 \text{ Pa / Ret} > 40 \text{ m}^2 \text{ Pa/W}$

WASH WASH

- Welded seams
- · Ventilation in the back
- Detachable hood with ties
- · Option to adjust sleeves
- · Functional pockets
- Class 3 clothing

COLOURS

















2921-102

SAFETY RAIN TROUSERS

SIZE XS-6XL

QUALITY 100% polyester, PU coated, 240 g/m²

WP \geq 20.000 Pa / R_{et} > 40 m^2 Pa/W

wash (40) XX III XX

Welded seams

- · Adjustable elasticated waist
- Practical ruler pocket
- Adjustable leg width
- · Class 2 clothing

RRP EXCL. VAT

XS-2XL 61,00 € 3XL-4XL 65,80 € 5XL-6XL 70,60 €



















SAFETY LIGHT

NUMBER OF PLASTIC BOTTLES USED FOR 1 ITEM OF WORKWEAR:

1 X SHORTS =

1 X KNICKERS =

1 X TROUSERS =

1 X JACKET =

1 X BIB OVERALL =

1 X BOILER SUIT =



This symbol illustrates how many plastic bottles are used to make the regenerated polyester needed for the production of a piece of workwear



SAFETY LIGHT IS MADE FROM 50% REGENERATED POLYESTER / 10% POLYESTER / 40% COTTON



SAFETY LIGHT WORK JACKET

SIZE XS-6XL

QUALITY 50% polyester (regenerated) / 10% polyester /

40% cotton, 245 g/m²

WASH 60 X O AX

- Modern fit
- · Made from 50% regenerated REPREVE® polyester
- · High collar and extended back
- Light and durable fabric
- External pockets with zip
- D-ring in right pocket
- Class 2 clothing

RRP EXCL. VAT

XS-2XL 79,00 € 3XL-4XL 83,80 € 5XL-6XL 88,60 €

COLOURS

































2545-319

SAFETY LIGHT TROUSERS

SIZE 42-74 / 22-36 / 90-114

QUALITY 50% polyester (regenerated) / 10% polyester /

40% cotton, 245 g/m²

WASH 660 X 50 A X

- Modern fit
- Made from 50% regenerated REPREVE® polyester
- Many functional pockets i.a. pocket for ruler and scanner
- Light and durable fabric
- Buttons for quick and easy fitting of hanging tool pockets
- Elasticated waist at the back ensures a good fit
- Knee pockets with CORDURA® and Velcro closure
- Class 2 clothing

RRP EXCL. VAT

42-66 58,00 € 22-36 58,00 € 68-74 62,80 € 90-114 60,40 €

COLOURS















REPREVE® Unifi, Inc.















RECYCLED BOTTLES















SAFETY LIGHT TROUSERS

SIZE 42-74 / 22-36 / 90-114

QUALITY 50% polyester (regenerated) / 10% polyester /

40% cotton, 245 g/m²

WASH 60 X 0 AX

- Modern fi
- Made from 50% regenerated REPREVE® polyester
- · Elasticated waist at the back ensures a good fit
- Light and durable fabric
- Many functional pockets i.a. pocket for ruler and scanner
- Buttons for quick and easy fitting of hanging tool pockets
- Knee pockets with CORDURA® and Velcro closure
- Class 1 clothing

RRP EXCL. VAT

42-66 58,00 € 22-36 58,00 € 68-74 62,80 € 90-114 60,40 €









































SAFETY LIGHT BOILER SUIT

SIZE XS-6XL

QUALITY 50% polyester (regenerated) / 10% polyester /

40% cotton, 245 g/m²

WASH

Made from 50% regenerated REPREVE® polyester

Light and durable fabric

Elasticated waist at the back ensures a good fit

Adjustable cuffs

Many functional pockets e.g. cross-pockets with mesh pockets through to own trousers

Pocket for scanner

Knee pockets with CORDURA® and Velcro closure

Class 3 clothing

RRP EXCL. VAT

XS-2XL 121.00€ 3XL-4XL 125,80€ 5XL-6XL 130,60€

COLOURS

























(jiii)















3547-319

SAFETY LIGHT BIB OVERALL

SIZE 42-74 / 22-36 / 90-114

QUALITY 50% polyester (Regenerated) / 10% polyester /

40% cotton, 245 g/m²

WASH

- Modern fit
- Made from 50% regenerated REPREVE® polyester
- Light and durable fabric
- Buttons for quick and easy fitting of hanging tool pockets
- Elasticated waist at the back ensures a good fit
- High back and rib panel in the sides
- Many functional pockets i.a. pocket for scanner
- Adjustable straps
- Knee pockets with CORDURA® and Velcro closure
- D-ring in bib pocket
- Class 1 clothing

RRP EXCL. VAT

42-66 69,00€ 22-36 69,00€ 68-74 73,80€ 90-114 71,40€











































SAFET

3545-319

SAFETY LIGHT BIB OVERALL

SIZE 42-74 / 22-36 / 90-114

QUALITY 50% polyester (regenerated) / 10% polyester /

40% cotton, 245 g/m²

WASH 660 X 50 A X

- Modern fit
- Made from 50% regenerated REPREVE® polyester
- · Light and durable fabric
- Buttons for quick and easy fitting of hanging tool pockets
- · Elasticated waist at the back ensures a good fit
- · High back and rib panel in the sides
- Many functional pockets i.a. pocket for scanner
- · Adjustable straps
- Knee pockets with CORDURA® and Velcro closure
- D-ring in bib pocket
- Class 2 clothing

RRP EXCL. VAT

42-66 72,00 € 22-36 72,00 € 68-74 76,80 € 90-114 74,40 €

COLOURS











































6544-319

SAFETY LIGHT KNICKERS

SIZE 42-66

QUALITY 50% polyester (regenerated) / 10% polyester /

40% cotton, 245 g/m²

WASH 660 X 50 A X

- Modern fit
- Made from 50% regenerated REPREVE® polyester
- Light and durable fabric
- Elasticated waist at the back ensures a good fit
- · Many functional pockets i.a. pocket for scanner
- Buttons for quick and easy fitting of hanging tool pockets
- Knee pockets with CORDURA® and Velcro closure
- Class 1 clothing

RRP EXCL. VAT42-66 54,00 €











































SAFETY LIGHT SHORTS

SIZE 42-66

QUALITY 50% polyester (Regenerated) / 10% polyester /

40% cotton, 245 g/m²

WASH 60 X O AX

- Modern fit
- Made from 50% regenerated REPREVE® polyester
- Light and durable fabric
- · Elasticated waist at the back ensures a good fit
- Many functional pockets i.a. pocket for scanner
- Buttons for quick and easy fitting of hanging tool pockets
- Class 1 clothing

RRP EXCL. VAT42-66 49,00 €

COLOURS







































CLICK ON



1

HOLD THE HANGING TOOL POCKET IN FRONT OF THE TWO BUTTONS

2

PRESS THE FASTENERS
DOWN ONTO THE
RESPECTIVE BUTTONS

3

'CLICK' AND THE HANGING TOOL POCKET IS SECURED



SAFETY LADIES



SAFETY LIGHT LADIES TROUSERS

SIZE 34-48

50% polyester (regenerated) / 10% polyester / 40% cotton, $245~g/m^2$ QUALITY

WASH

Specially designed for women

Made from 50% regenerated REPREVE® polyester

Light and durable fabric

Many functional pockets - i.a. pocket for ruler and scanner

Elasticated waist at the back ensures a good fit

Buttons for quick and easy fitting of hanging tool pockets

Knee pockets with CORDURA® and Velcro closure

Class 2 clothing

RRP EXCL. VAT

34-48 58,00€

COLOURS



































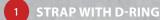












BUTTONS FOR HANG ING TOOL POCKETS

THIGH POCKETS

FETY

3543-319

SAFETY LIGHT LADIES BIB OVERALL

SIZE 34-48

QUALITY 50% polyester (regenerated) / 10% polyester /

40% cotton, 245 g/m²

wash 60 X 0 AX

- Specially designed for women
- · Made from 50% regenerated REPREVE® polyester
- · Light and durable fabric
- Buttons for quick and easy fitting of hanging tool pockets
- · Elasticated waist at the back ensures a good fit
- · High back and rib panels in the sides
- · Many functional pockets e.g. pocket for scanner
- Adjustable straps
- Knee pockets with CORDURA® and Velcro closure
- D-ring in bib pocket
- Class 2 clothing

RRP EXCL. VAT

34-48 72,00 €

COLOURS











































SAFETY LADIES WINTER JACKET

SIZE XS-3XL

QUALITY 100% polyester, ripstop fabric with mechanical stretch,

TPU membrane, 190 g/m²

Lining: 100% Polyester, quilted with FE-Insulate WP \geq 20.000 Pa $R_{et} \leq 15m^2$ Pa/W, taped seams

wash $rac{7}{6}$



- Specially designed for women
- · Mechanical stretch
- Breathable, wind and waterproof with taped seams
- Hidden 2-way zip and velcro fastening in front
- Detachable hood with adjustment option
- Storm cuff in sleeves and bottom
- Zip in lining, providing option for print
- D-ring in right pocket
- Class 2 clothing
- Class 3 clothing (L-3XL Col. 10)

${\sf RRP}\ {\sf EXCL}.\ {\sf VAT}$

XS-2XL 155,00 € 3XL 159,80 €

















SAFETY LADIES SOFTSHELL JACKET

SIZE XS-3XL

QUALITY 100% polyester, 320 g/m²

WP 9.000 Pa / Ret 9,7 m² Pa/W

WASH WASH WASH

- Specially designed for women
- · Wind and water-repellent
- · Excellent comfort and movement
- Stretchable quality
- Reflector zip in the front
- External pockets with zip
- · D-ring in right pocket
- · Elastic hem at the bottom
- · Sleeves with elastic storm cuff with thumb hole
- Class 2 clothing

RRP EXCL. VAT

XS-2XL 103,00 € 3XL 107,80 €

COLOURS

























8027-241

SAFETY LADIES SWEAT CARDIGAN

SIZE XS-3XL

- · Specially designed for women
- Brushed on the inside for increased comfort
- Reflector zip in the front
- · External pockets with zip
- Waffle structure on the front and hoodie
- Ribbing in the cuffs and bottom
- Stretchable reflectors for increased movement
- Reinforced seams
- Class 2 clothing

RRP EXCL. VAT

XS-2XL 89,00 € 3XL 93,80 €















SAFETY LADIES LONG-SLEEVED T-SHIRT

SIZE XS-3XL

QUALITY 55% cotton/45% polyester/pique, 190 g/m²

wash 60 A A

- Specially designed for women
- Made from a comfortable pique fabric
- Cotton on the inside for increased comfort
- Stretchable reflectors for increased movement
- Reinforced seams
- · Class 2 clothing

RRP EXCL. VAT

XS-2XL 51,00 € 3XL 55,80 €

COLOURS









9542-182

SAFETY LADIES SHORT-SLEEVED T-SHIRT

SIZE XS-3XL

QUALITY 55% cotton/45% polyester/pique, 190 g/m²

WASH 60 X O A X

- Specially designed for women
- Made from a comfortable pique fabric
- · Cotton on the inside for increased comfort
- Stretchable reflectors for increased movement
- Reinforced seams
- · Class 2 clothing

RRP EXCL. VAT

XS-2XL 41,00 € 3XL 45,80 €

COLOURS









REPREVE® Unifi, Inc. 147





SAFETY

EN ISO 20471

Is used, for example, in road construction, when working on road beds and on building sites when the visibility of people is important.

ENGEL Safety products are certified in accordance with the "clearly visible warning clothing" specifications according to EN ISO 20471. EN ISO 20471 is a European standard with requirements for warning clothing, which must make the wearer visible in dangerous situations in daylight, in the headlights of vehicles and in the dark. Functional requirements for colour and retro-reflection and minimum surface areas, distribution and placing of the reflective materials are also part of the standard.

The classification in accordance with three classes is based the surface area of the fluorescent material and the reflecting material. Class 3 clothing products have the highest visibility and Class 1 clothing the lowest. Whether Class 1 clothing, 2 or 3 products for safeguarding a person should be used ultimately depends on the area of use.

Visibility conditions on-site are special criteria to be considered here. A risk analysis of the various risk groups must be performed for this. With varying work assignments or in the event of doubts, it is recommended Class 3 clothing clothing be worn.

PICTOGRAM

The clothing carries a new pictogram. The pictogram shows the class that the clothing is tested and certified for in accordance with EN ISO 20471.

RESPONSIBILITY AND CONTROL

Compliance with the standards is controlled by official authorities. The employer is obliged to provide the prescribed warning clothing.

INSTRUCTIONS FOR USE

- Warning clothing must always be worn closed, so that the reflective strips are not interrupted.
- The reflective strips on the trousers must not be covered by boots, etc.
- The washing and maintenance instructions must be observed.
- If several of these pieces of clothing are worn in accordance with EN ISO 20471, the visibility with the fluorescent and reflective material is increased.

CLASS 3 CLOTHING CLOTHING "HIGH RISK/PASSIVE"

 With work on roads, rails or building sites with or without protection from traffic. In areas with normal driving speed > 60 kmh Class 3 clothing must be worn.

CLASS 2 CLOTHING CLOTHING "HIGH RISK/PASSIVE"

 With work on roads, rails or building sites with protection from traffic. In areas with normal driving speed
 60 kmh Class 2 clothing can be worn.

CLASS 2 CLOTHING CLOTHING "MEDIUM/PASSIVE"

 Visitors that do not work on the installations can wear Class 2 clothing in the riskgroup, when speeds are under 60 kmh.

CLASS 1 CLOTHING CLOTHING "HIGH RISK/PASSIVE"

 With work on roads, rails or building sites with protection from traffic. In areas with normal driving speed
 30 kmh Class 1 clothing can be worn.

CLASS	FLUORESCENT MATERIAL	REFLECTIVE MATERIAL	CERTIFI- CATION
Class 3	0.8 m ²	0.2 m ²	EN ISO 20471
Class 2	0.5 m ²	0.13 m ²	(<u>M</u>)*
Class 1	0.14 m ²	0.10 m ²	

This product conforms to the the Council Regulation (EU) 2016/425 ENGEL Protective clothing is approved by FORCE Certification A/S, Park Allé 345, DK-2605 Brøndby, EU-notified body no. 0200.

SAFEI

SAFETY

MANY OF OUR PRODUCTS ARE CERTIFIED TOGETHER TO ACHIEVE A HIGHER CLASSIFICATION

3547-319	3546-314	3545-319	3544-314	3543-319	2547-319	2545-319	2546-314	2544-314	2543-319	
2	2	2	2	3	2	2	2	2	3	1156-237
3	2	3	3	2	3	3	2	3	2	1158-237
3	2	3	3	2	3	3	3	3	2	1159-237
3	3	3	3	2	3	3	3	3	2	1192-236
3	2	2	3	2	2	2	3	3	2	1544-314
3	3	3	2	2	3	3	2	2	2	1545-319
2	2	2	2	3	2	2	2	2	3	1943-930
3	3	3	3	3	3	3	3	3	3	5029-240
3	2	3	3	3	3	3	2	3	3	5030-240
3	3	3	3	2	3	3	3	3	2	8025-241
2	2	2	2	3	2	2	2	2	3	8027-241
1	1	1	1	2	2	2	2	2	3	9542-182
1	1	1	1	2	2	2	2	2	3	9543-182
1	1	1	1	2	2	3	2	3	2	9544-182
1	1	1	1	2	3	3	3	3	2	9545-182

Class 3 can be worn on its own

1145-930 • 1146-930 • 1158-237 • 1192-236 • 1246-930 • 1247-935 1911-102 • 1916-218 • 1921-102 • 1943-930 • 1946-930 • 4545-319 4946-930 • 5031-240 • 5048-203 • 8021-241 9548-182

> 1158-237 1192-236

} fv. 10 L-6XL

1943-930

fv. 10 L-3XL

PROTECTION IN DANGE-ROUS SITUATIONS

Some workplaces may have situations where protective clothing is required. That's why the Safety + range is manufactured in different qualities which are, for example, antistatic, acid resistant and heat and flameresistant while also providing protectionagainst welding sparks and arcs.

1 FLAME RESISTANT

2 KNEE POCKET FOR KNEE PADS

3 THIGH POCKET

4 RULER POCKET

5 PLEATS IN BACK



COLOUR GUIDE

WELDER



MULTINORM







MULTINORM INHERENT







MULTINORM INHERENT





SAFETY+ IS SUITABLE FOR:

- ELECTRICITY
- CHEMISTRY
- REFINERIES
- WELDING



SAFETY+ WELDER JACKET

SIZE S-4XL

- Ingenious and functional details prevent embers from settling
- Double button placket and hidden press studs on front
- Longer back
- Outside pockets with button closure
- Vent holes in the back
- Sleeves with button closure
- · Flame retardant
- Suitable for industrial laundering



S-2XL 109,00 € 3XL-4XL 113,80 €

COLOURS











2288-177

SAFETY+ WELDER TROUSERS

SIZE 44-62 / 22-28

QUALITY 100% cotton, 430 g/m² **WASH 60** ★ **①** ... **P**

- Ingenious and functional details prevent embers from settling
- Ergonomically shaped knees
- Back pocket with flap and button closure
- Thigh pocket with box effect
- Ruler pocket with flap
- Knee reinforcement/knee pockets with Velcro bottom closure
- Flame retardant
- Suitable for industrial laundering



44-62 89,00 € 22-28 89,00 €













SAFETY+ WELDER BIB OVERALL

SIZE 44-62 / 22-28

- · Ingenious and functional details prevent embers from settling
- Ergonomically shaped knees
- Elastic back and adjustable elastic braces
- · Chest pocket with button closure
- Thigh pocket with box effect
- · Ruler pocket with flap
- · Knee reinforcement/knee pockets with Velcro bottom closure
- · Flame retardant
- Suitable for industrial laundering

RRP EXCL. VAT

44-62 119,00 € 22-28 119,00 €

COLOURS













4288-177

SAFETY+ WELDER BOILER SUIT

SIZE S-5XL

- Ingenious and functional details prevent embers from settling
- Double button placket and hidden press studs on front
- Outside pockets with button closure
- Thigh pocket with box effect
- · Vent holes in the back
- Sleeves with button closure
- · Flame retardant
- Suitable for industrial laundering

RRP EXCL. VAT

S-2XL 168,00 €3XL-4XL 172,80 €5XL 177,60 €

COLOURS













Special order

MULTINORM

ALL MODELS ARE ANTISTATIC AND FLAME RESISTANT, AND PROTECT AGAINST LIQUID AEROSOLS, SPRAY AND SPLASHES FROM CHEMICALS

> *For special orders (Additional charge), these colours can be mixed by choice:













38

1234-820*

SAFETY+ MULTINORM JACKET

SIZE XS-6XL

QUALITY 75% cotton/24% polyester/

1% antistatic fibre, 300 g/m²

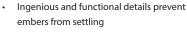
WASH











- Double button placket and hidden press studs on front
- Functional pockets, e.g. breast pocket with flap and Velcro
- Sleeves with Velcro closure
- Back pleats for good freedom of movement
- Antistatic and flame retardant
- Suitable for industrial laundering

RRP EXCL. VAT

XS-2XI 122.00 € 3XL-4XL 126.80 € 131,60€ 5XL-6XL



















2234-825*

SAFETY+ MULTINORM TROUSERS

SIZE 44-68

75% cotton/24% polyester/ QUALITY

1% antistatic fibre, 300 g/m²

WASH

- Ingenious and functional details prevent embers from settling
- Cross pockets concealed with flaps
- Back pockets with reinforcement and flaps
- Ruler pocket
- Knee reinforcement/knee pockets with Velcro bottom closure
- Antistatic and flame retardant
- Suitable for industrial laundering

RRP EXCL. VAT

44-62 97.00€ 64-68 101,80€

COLOURS























3234-825*

SAFETY+ MULTINORM BIB OVERALL

SIZE 44-68

QUALITY 75% cotton/24% polyester/ 1% antistatic fibre, 300 g/m²

WASH









- Ingenious and functional details prevent embers from settling
- Breast pockets with zipper
- Back pockets with reinforcement and flaps
- Ruler pocket
- Hammer strap
- Knee reinforcement/knee pockets with Velcro bottom closure
- Elastic in back
- Antistatic and flame retardant
- Suitable for industrial laundering

RRP EXCL. VAT

44-62 131,00€ 64-68 135,80€























4234-825*

SAFETY+ MULTINORM BOILER SUIT

SIZE XS-4XI

QUALITY 75% cotton/24% polyester/

1% antistatic fibre, 300 g/m²

WASH

- Ingenious and functional details prevent embers from settling
- Sleeves with Velcro closure
- Double button placket with concealed press studs
- Outside and inside pockets
- Reinforced back pockets with flaps
- Hammer strap and ruler pocket
- Back pleats for good freedom of movement
- Knee reinforcement/knee pockets with Velcro bottom closure
- Antistatic and flame retardant
- Suitable for industrial laundering

RRP EXCL. VAT

XS-2XL 187,00€ 3XL-4XL 191,80€

COLOURS





















1334-820*

SAFETY+ MULTINORM WAREHOUSE COAT

XS-4XL

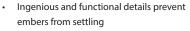
75% cotton/24% polyester/ QUALITY

1% antistatic fibre, 300 g/m²

WASH







- Chest pockets with pocket flaps and Velcro closures
- Two front pockets
- Back pleats for good freedom of movement
- Antistatic and flame retardant
- Suitable for industrial laundering

RRP EXCL. VAT

XS-2XL 119.00€ 3XL-4XL 123,80€

COLOURS



















Special order

1934-820*

SAFETY+ MULTINORM WINTER JACKET

SIZE XS-6XL

QUALITY Shell: 75% cotton/24% polyester/

1% antistatic fibre, 300 g/m² Lining: 100% cotton quilted with 100% polyester nonwoven FR fabric

WASH



- Ingenious and functional details prevent embers from settling
- Double button placket with concealed press studs and metal zipper at front
- Taped seams
- · Flame-resistant quilted lining
- Membrane which prevents water penetration
- · Antistatic and flame retardant
- Suitable for industrial laundering

RRP EXCL. VAT

XS-2XL 226,00 € 3XL-4XL 230,80 € 5XL-6XL 235,60 €

COLOURS





















7005-150

SAFETY+ MULTINORM SHIRT

SIZE 37/38-49/50

QUALITY 60% modacrylic/37% cotton/

3% antistatic fibre, 180 g/m²

WASH 60 X D A P

- Mandarin collar and concealed press stud closure at the front
- Chest pocket with concealed press stud closure
- Back pleats for improved comfort
- Antistatic and flame retardant
- · Suitable for industrial laundering











RRP EXCL. VAT 37/38-49/50 73,00 €





MULTINORM

ALL MODELS ARE ANTISTATIC AND FLAME RESISTANT, AND PROTECT AGAINST LIQUID AEROSOLS, SPRAY AND SPLASHES FROM CHEMICALS

> For special orders (Additional charge), the contrast fabric (col. 20) can be replaced with one of the following colours:











1235-820

SAFETY+ EN ISO 20471 MULTINORM JACKET

SIZE XS-6XI

QUALITY 75% cotton/24% polyester/

1% antistatic fibre, 300 g/m²

WASH









- Ingenious and functional details prevent embers from settling
- Double button placket and hidden press studs on front
- Functional pockets, e.g. breast pocket with flap and Velcro
- Sleeves with Velcro closure
- Back pleats for good freedom of movement
- Flame-resistant reflectors
- Antistatic and flame retardant
- Suitable for industrial laundering
- Class 2 clothing

RRP EXCL. VAT

XS-2XI 157.00 € 3XL-4XL 161.80 € 5XL-6XL 166,60€















SAFETY+ EN ISO 20471 MULTINORM TROUSERS

SIZE 44-68 / 23-28 / 90-114

QUALITY 75% cotton/24% polyester/

1% antistatic fibre, 300 g/m²

WASH

- Ingenious and functional details prevent embers from settling
- Cross pockets concealed with flaps
- Back pockets with reinforcement and flaps
- Ruler pocket
- Knee reinforcement/knee pockets with Velcro bottom closure
- Flame-resistant reflectors
- Antistatic and flame retardant
- Suitable for industrial laundering
- Class 2 clothing

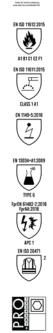
RRP EXCL. VAT

44-64 119,00€ 119,00€ 23-28 66-68 123,80€ 90-114 121,40 €

COLOURS









3235-825

SAFETY+ EN ISO 20471 MULTINORM BIB OVERALL

SIZE 44-68 / 22-28

75% cotton/24% polyester/ QUALITY

1% antistatic fibre, 300 g/m²

WASH





- Ingenious and functional details prevent embers from settling
- Chest pockets with zipper
- Back pockets with reinforcement and flaps
- Ruler pocket and hammer strap
- Knee reinforcement/knee pockets with Velcro bottom closure
- Elastic in back
- Flame-resistant reflectors
- Antistatic and flame retardant
- Suitable for industrial laundering
- Class 2 clothing

RRP EXCL. VAT

159.00 € 22-28 159,00€ 44-64

163,80€ 66-68























SAFETY+ EN ISO 20471 MULTINORM BOILER SUIT

XS-4XL

QUALITY 75% cotton/24% polyester/

1% antistatic fibre, 300 g/m²

WASH

- Ingenious and functional details prevent embers from settling
- Sleeves with Velcro closure
- Double button placket with concealed press studs
- Functional pockets, e.g. chest pocket with flap and Velcro
- Hammer strap and ruler pocket
- Back pleats for good freedom of movement
- Flame-resistant reflectors
- Antistatic and flame retardant
- Suitable for industrial laundering
- Class 3 clothing

RRP EXCL. VAT

XS-2XL 266.00€ 3XL-4XL 270,80€

COLOURS





















1935-820

SAFETY+ EN ISO 20471 MULTINORM WINTER JACKET

SIZE XS-6XL

Shell: 75% cotton/24% polyester/ QUALITY

1% antistatic fibre, 300 g/m² Lining: 100% cotton quilted with

100% polyester nonwoven FR fabric @X @ A @

Ingenious and functional details prevent embers from settling

- Double button placket with concealed press studs
- Taped seams

WASH

- Flame-resistant quilted lining
- Flame-resistant reflectors
- Membrane which prevents water penetration
- Antistatic and flame retardant
- Suitable for industrial laundering
- Class 2 clothing

RRP EXCL. VAT

XS-2XL 264.00 € 268,80€ 3XL-4XL 5XL-6XL 273,60€





















ALL MODELS ARE MADE OF ANTISTATIC, FLAME-RESISTANT FABRIC, AND FEATURE INGENIOUS DESIGN DETAILS AT THE POCKETS AND PLEATS WHICH PREVENT EMBERS FROM SETTLING

> For special orders (Additional charge) these colours can be mixed by choice:









1284-172

SAFETY+ MULTINORM INHERENT JACKET

SIZE

QUALITY 47% modacrylic/32% cotton/20.5% polyamide/

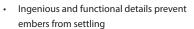
0.5% antistatic fibres, 320 g/m²

WASH









- Double button placket and concealed front zipper
- Longer back
- Back pleats for good freedom of movement
- Outside pockets, e.g. Napoleon pocket
- Sleeves with Velcro closure
- Antistatic and flame resistant
- Suitable for industrial laundering

RRP EXCL. VAT

XS-2XL 185.00 € 3XL-4XL 189,80€



















SAFETY+ MULTINORM INHERENT TROUSERS

SIZE 44-62 / 22-28 / 90-114

47% modacrylic/32% cotton/20.5% polyamide/ QUALITY

0.5% antistatic fibres, 320 g/m²

WASH

- Ingenious and functional details prevent embers from settling
- Back pockets with flap and Velcro closure
- Thigh pocket with inside strap
- Thigh pocket with box effect
- Ruler pocket with flap
- Knee reinforcement/knee pockets with Velcro bottom closure
- Antistatic and flame resistant
- Suitable for industrial laundering

RRP EXCL. VAT

146,00€ 146,00€ 44-62 22-28

90-114 148,40 €

COLOURS























3284-172

SAFETY+ MULTINORM INHERENT BIB OVERALL

SIZE 44-62 / 22-28 / 90-114

QUALITY 47% modacrylic/32% cotton/20.5% polyamide/

0.5% antistatic fibres, 320 g/m²

WASH









- Elastic back and adjustable elastic braces
- Chest pocket with flap and Velcro closure and side pockets with zipper
- Thigh pocket with inside strap
- Thigh pocket with box effect
- Ruler pocket with flap
- Knee reinforcement/knee pockets with Velcro bottom closure
- Antistatic and flame resistant
- Suitable for industrial laundering

RRP EXCL. VAT

44-62 179,00€ 179.00€ 22-28 90-114 181,40 €























SAFETY+ MULTINORM INHERENT BOILER SUIT

XS-4XL / (S)XS-(S)4XL / (L)XS-(L)4XL

QUALITY 47% modacrylic/32% cotton/20.5% polyamide/

0.5% antistatic fibres, 320 g/m²

WASH @X @A

- Ingenious and functional details prevent embers from settling
- Double button placket and concealed front zipper
- Back pleats for good freedom of movement
- Elasticated waist
- Outside pockets, e.g. Napoleon pocket
- Knee reinforcement/knee pockets with Velcro bottom closure
- Antistatic and flame resistant
- Suitable for industrial laundering

RRP EXCL. VAT

268,00€ XS-2XL 3XL-4XL 272,80€ (S)XS-(S)2XL 268,00 € (S)3XL-(S)4XL 272,80 € (L)XS-(L)2XL 270,40 € (L)3XL-(L)4XL 275,20€

COLOURS







1935-830

SAFETY+ EN ISO 20471 MULTINORM WINTER JACKET

SIZE XS-4XL

QUALITY 31% polyester/28% modacrylic/20% aramid/ 20% viscose FR/1% antistatic fibre, 320 g/m²

Lining: 100% cotton quilted with

100% polyester nonwoven FR fabric

WASH

- Ingenious and functional details prevent embers from settling
- Double button placket with concealed press studs
- Taped seams
- Flame-resistant quilted lining
- Flame-resistant reflectors
- Membrane which prevents water penetration
- Antistatic and flame retardant
- Class 2 clothing

RRP EXCL. VAT

325,00€ XS-2XL 3XL-4XL 329,80€

















ALL MODELS ARE MADE OF ANTISTATIC, FLAME-**RESISTANT FABRIC, AND FEATURE INGENIOUS DESIGN DETAILS AT THE POCKETS AND PLEATS** WHICH PREVENT EMBERS FROM SETTLING

For special orders (Additional charge) the contrast fabric (colour 6) can be changed to one of the following:







1285-172

SAFETY+ EN ISO 20471 MULTINORM INHERENT JACKET

SIZE XS-4XL

QUALITY 47% modacrylic/32% cotton/20.5% polyamide/

0.5% antistatic fibres, 320 g/m²

WASH







- Ingenious and functional details prevent embers from settling
- Double button placket and concealed front zipper
- Longer back
- Back pleats for good freedom of movement
- Outside pockets, e.g. Napoleon pocket
- Antistatic and flame resistant
- Flame-resistant reflectors
- Suitable for industrial laundering
- Class 2 clothing

RRP EXCL. VAT

XS-2XI 209,00€ 3XL-4XL 213,80€





















SAFETY+ EN ISO 20471 MULTINORM INHERENT TROUSERS

44-64 / 22-28 / 90-114

QUALITY 47% modacrylic/32% cotton/20.5% polyamide/

0.5% antistatic fibres, 320 g/m²

WASH @

- Ingenious and functional details prevent embers from settling
- Ergonomically shaped knees
- Back pockets with flap and Velcro closure
- Thigh pocket with inside strap
- Thigh pocket with box effect
- Knee reinforcement/knee pockets with Velcro bottom closure
- Antistatic and flame resistant
- Flame-resistant reflectors
- Suitable for industrial laundering
- Class 2 clothing

RRP EXCL. VAT

161,00€ 44-64

161.00€ 22-28

90-114 163,40€

COLOURS

















3285-172

SAFETY+ EN ISO 20471 MULTINORM INHERENT BIB OVERALL

SIZE 44-62 / 22-28 / 90-114

47% modacrylic/32% cotton/20.5% polyamide/ **QUALITY**

0.5% antistatic fibres, 320 g/m²

WASH









- Ergonomically shaped knees
- Elastic back and adjustable elastic braces
- Chest pocket with flap and Velcro closure and side pockets with zipper
- Thigh pocket with box effect
- Knee reinforcement/knee pockets with Velcro bottom closure
- Antistatic and flame resistant
- Flame-resistant reflectors
- Suitable for industrial laundering
- Class 2 clothing

RRP EXCL. VAT

194.00€ 194.00€ 44-62 22-28 196,40€ 90-114

















SAFETY+ EN ISO 20471 MULTINORM INHERENT BOILER SUIT

SIZE XS-4XL/(S)XS-(S)4XL/(L)XS-(L)4XL

47% modacrylic/32% cotton/20.5% polyamide/ **QUALITY**

0.5% antistatic fibres, 320 g/m²

WASH

Ingenious and functional details prevent embers from settling

Double button placket and concealed front zipper

Back pleats for improved comfort

Elasticated waist

- Functional pockets, e.g. thigh pocket with box effect and loose bottom
- Knee reinforcement/knee pockets with Velcro bottom closure
- Antistatic and flame resistant
- Flame-resistant reflectors
- Suitable for industrial laundering
- Class 3 clothing

RRP EXCL. VAT

310,80€ XS-2XL 306,00€ 3XL-4XL (S)3XL-(S)4XL 310,80 € (S)XS-(S)2XL 306,00 € (L)XS-(L)2XL 308,40 € (L)3XL-(L)4XL 313,20 €









MULTINORM INHERENT

ALL MODELS ARE MADE OF ANTISTATIC, FLAME-RESISTANT FABRIC, AND FEATURE INGENIOUS DESIGN DETAILS AT THE POCKETS AND PLEATS WHICH PREVENT EMBERS FROM SETTLING

> For special orders (Additional charge), the fluorescent fabric in colour 10, 38 or 47 can be combined with a contrast fabric in a choice of colours:











1285-830

SAFETY+ EN ISO 20471 MULTINORM INHERENT JACKET

SIZE XS-4XL

QUALITY 31% polyester/28% modacrylic/20% aramid/

20% viscose FR/1% antistatic fibre, $320~g/m^2$

WASH



- Ingenious and functional details prevent embers from settling
- Double button placket and concealed front zipper
- Longer back
- Back pleats for good freedom of movement
- Outside pockets, e.g. Napoleon pocket
- Sleeves with Velcro closure
- · Antistatic and flame resistant
- Flame-resistant reflectors
- Class 2 clothing

RRP EXCL. VAT

XS-2XL 233,00 € 3XL-4XL 237,80 €















SAFETY+ EN ISO 20471 MULTINORM INHERENT TROUSERS

SIZE 44-62 / 22-28 / 90-114

QUALITY 31% polyester/28% modacrylic/20% aramid/

20% viscose FR/1% antistatic fibre, 320 g/m²

WASH 60 X D A P

- · Ingenious and functional details prevent embers from settling
- Back pockets with flap and Velcro closure
- · Thigh pocket with inside strap
- · Thigh pocket with box effect
- · Knee reinforcement/knee pockets with Velcro bottom closure
- Antistatic and flame resistant
- · Flame-resistant reflectors
- Class 2 clothing

RRP EXCL. VAT

44-62 198,00 € 22-28 198,00 €

90-114 200,40€

COLOURS







3285-830

SAFETY+ EN ISO 20471 MULTINORM INHERENT BIB OVERALL

SIZE 44-62 / 22-28 / 90-114

QUALITY 31% polyester/28% modacrylic/20% aramid/

20% viscose FR/1% antistatic fibre, $320~g/m^2$

WASH 60 X D A P

- Ingenious and functional details prevent embers from settling
- Elastic back and adjustable elastic braces
- Chest pocket with flap and Velcro closure and side pockets with zipper
- Thigh pocket with inside strap
- Thigh pocket with box effect
- Knee reinforcement/knee pockets with Velcro bottom closure
- Antistatic and flame resistant
- Flame-resistant reflectors
- Class 2 clothing

${\sf RRP}\ {\sf EXCL}.\ {\sf VAT}$

44-62 249,00 € 22-28 249,00 € 90-114 251,40 €







SAFETY+ UNDERSHIRT

SIZE XS-6XL

QUALITY 60% modacrylic/39% viscose/

1% antistatic fiber, $170~g/m^2$

wash Wash

Long sleeves

- · Soft and breathable
- · Ribbed neck and sleeves
- · Takes up minimal space under daily clothing



XS-2XL 56,00 € 3XL-4XL 60,80 € 5XL-6XL 65,60 €

COLOURS











7256-284

SAFETY+ LONG UNDERPANTS

SIZE XS-6XL

QUALITY 60% modacrylic/39% viscose/

1% antistatic fiber, 170 g/m^2

WASH



- Elasticated waistband
- · Soft and breathable
- Ribbed hem at foot
- Takes up minimal space under daily clothing

RRP EXCL. VAT

XS-2XL 51,00 € 3XL-4XL 55,80 € 5XL-6XL 60,60 €











SAFETY+ SWEATSHIRT

SIZE XS-6XL

QUALITY 60% Modacrylic/38% Cotton/

2% Antistatic fibre, 280 g/m²

wash (40) XX III AX

- Ideal for under the work jacket
- · Ribbed neck and sleeves
- · Can be worn with trousers instead of the work jacket













RRP EXCL. VAT

XS-2XL 82,00 € 3XL-4XL 86,80 € 5XL-6XL 91,60 €

COLOURS



9255-287

SAFETY+ POLOSHIRT

SIZE XS-6XL

QUALITY 55% Modacrylic/43% Cotton/

2% Antistatic fibre, 220 g/m²

WASH WASH

- Ribbed collar and concealed button fastening
- · Ribbed sleeves
- Ideal for under the work jacket
- Can be worn with trousers instead of the work jacket



XS-2XL 72,00 € 3XL-4XL 76,80 € 5XL-6XL 81,60 €













INSTRUCTIONS FOR USE

EN ISO 11611, EN ISO 11612, EN 1149-5, EN 13034, FprEN 61482-2 and EN ISO 20471.













See the item's care label for certified standard(s) and classification.

GENERAL USER INFORMATION

- At today's workplaces, several different hazardous situations and accidents can
 occur simultaneously. We have therefore selected a multi-functional fabric that
 has fireretardant and antistatic properties, and is resistant to electrical arc flashes.
- Protective clothing for workers exposed to heat and produced to the above standards is flame-retardant in the event of accidental contact with flames.
- Safety+ may only be used as a combination of a jacket or shop coat with trousers or bib overalls with the same or a higher classification.
- The boiler suit is the only garment that may be used separately without wearing
 a jacket or shop coat.
- When worn, the clothing should be fully fastened for full protection.
- The protective properties of the workwear are effective only when the clothing is worn correctly.
- We recommend that you try the protective clothing before making your final chairs.
- Ordinary wear and tear, washing and any contamination may affect and/or reduce the flame-limiting and electrostatic properties of the clothing.
- If the user experiences sunburn-like symptoms of UVB penetration the clothing should be repaired if possible or replaced, and the use of additional more resistant protective layers should be considered in future.
- To ensure optimum product life, wash and maintain according to the wash and care instructions.
- Metals in clothing, for example buttons and threads (used for antistatic effects), should obviously be avoided. Voltage can be transferred from clothing to the body, causing an electric shock. External metal buttons must also be avoided as they can cause short-circuiting.
- Additional protective equipment may also be required
- · The protective clothing is designed so it can be quickly removed.
- The clothes can be disposed together with normal refuse collection or combustion.
- The clothing protects the wearer only from momentary and accidental contact with electrical arc flashes. We recommend an extra insulating layer of clothing where there is increased risk of electric shock.
- Clothing produced in accordance with the mentioned norms is designed to protect the wearer from momentary and accidental contact with current-conducting components up to max. 100 V d.c.
- Available sizes for upperparts from size XS to min 4XL and underparts from size 72 to min 116

Chest width for each size		Waist width for each size					
XS	= 88 cm	72	= 72 cm	K80	= 80 cm	L80	= 80 cm
S	= 94 cm	76	= 76 cm	K84	= 84 cm	L84	= 84 cm
М	= 100 cm	80	= 80 cm	K88	= 88 cm	L88	= 88 cm
L	= 106 cm	84	= 84 cm	K92	= 92 cm	L92	= 92 cm
XL	= 112 cm	88	= 88 cm	K96	= 96 cm	L96	= 96 cm
2XL	= 118 cm	92	= 92 cm	K100	= 100 cm	L100	= 100 cm
3XL	= 124 cm	96	= 96 cm	K104	= 104 cm	L104	= 104 cm
4XL	= 130 cm	100	= 100 cm	Body height	170-175 cm	Body height	180-194 cm
Body height	170-194 cm	104	= 104 cm				
		108	= 108 cm				
		112	= 112 cm				
		116	= 116 cm				
		Body height	175-185 cm				

EN ISO 11611: 2015 PROTECTION DURING WELDING AND SIMILAR PROCESSES

- The clothing gives a limited protection of the wearer against flames, molten metal splash, radiant heat and short term accidental electrical contact.
- The spark-resistant effect of protective clothing may be quickly cancelled out if worn with items of clothing that are easily flammable. It is therefore important that shirts, T-shirts and outdoor clothes are all flame-resistant. As for underwear, we recommend pure cotton, and not synthetic materials like polyester and polypropylene.
- Guidelines for choosing the correct EN ISO 11611 classification: class 1 = gas
 welding, TIG, MIG, microplasma, spot welding, brazing and MMA welding (using
 a shielded electrode). Environmental conditions: Operating oxygen and/or
 plasma cutters, resistance welding equipment, thermal welding equipment and
 welding tables.

- Guidelines for choosing the correct EN ISO 11611 classification: class 2 = MMA welding (using normal or cellulose electrodes), MAG welding (with CO₂ or mixed gasses), MIG (high-voltage) welding, arc welding, plasma cutting, gouging, oxygen cutting and thermal spraying. Environmental conditions: Working in enclosed spaces or welding/cutting above head height or in comparable difficult positions.
- When welding, an increase in the oxygen content of the air will reduce the flame-limiting properties of the protective clothing. Care should be taken when welding in confined spaces, where the atmosphere may become enriched with oxygen.
- Additional body protection may be required, e.g. when welding above head height.
- To ensure optimum product life, wash and maintain according to the wash and care instructions.
- The electrical insulating effect of the protective clothing will be reduced by perspiration, water, moisture and soiling.

EN ISO 11611		FLAME SPREADING	
A1		Surface ignition	
A2		Edge ignition	
EN ISO 11611 CL		SS 1	CLASS 2
Splash	15 d	rops	25 drops
Radiant heat RHTI transfer index	≥ 7	sek.	≥ 16 sek.

EN ISO 11612: 2015 PROTECTION AGAINST HEAT AND FLAME

- The flame-retardant effect of protective clothing can quickly be cancelled out if it
 is worn with items of clothing that are easily flammable. It is therefore important
 that shirts, T-shirts and outdoor clothes are all flame-resistant. As for underwear,
 we recommend pure cotton or flame resistant materials and not synthetic materials like polyester and polypropylene.
- Warning: If clothing is worn directly against the skin, there is still a risk of burns if liquid metal spatter comes into contact with the protective clothing.
- For products marked with code letter D protection against aluminium spatter, the user must leave the area and immediately remove the garment if aluminium spatter occurs.
- The flame-limiting properties will be less effective if the protective clothing is contaminated with flammable materials.
- To ensure optimum product life, wash and maintain according to the wash and care instructions.

EN ISO 11612	F	LAME SPREADING		
A1		Surface ignition		
A2	Edge ignition			
EN ISO 11612	HTI 24 VALUE (DEFINED IN ISO 9151)			
Convective heat in secs.	Min.	Max.		
B1	4	<10,0		
B2	10	<20,0		
В3	20			
EN ISO 11612	RHTI 24 VALUE (DI	EFINED IN ISO 6942)		
Radiant heat in secs.	Min.	Max.		
C1	7	20		
C2	20	50		
C3	50	<95,0		
C4	95			
EN ISO 11612	MOLTEN ALUMINIUM SPATTER (G)			
EN ISO 11612				
2.0.130 1.0.12	Min.	Max.		
D1	Min. 100	<200		
D1	100	<200		
D1 D2 D3	100 200 350	<200		
D1 D2	100 200 350	<200 <350		
D1 D2 D3	100 200 350 MOLTEN IRO	<200 <350 N SPATTER (G)		
D1 D2 D3 EN ISO 11612	100 200 350 MOLTEN IRO Min.	<200 <350 N SPATTER (G) Max.		
D1 D2 D3 EN ISO 11612	100 200 350 MOLTEN IRO Min. 60	<200 <350 N SPATTER (G) Max. <120		
D1 D2 D3 EN ISO 11612 E1 E2 E3	100 200 350 MOLTEN IRO Min. 60 120 200	<200 <350 N SPATTER (G) Max. <120		
D1 D2 D3 EN ISO 11612 E1 E2	100 200 350 MOLTEN IRO Min. 60 120 200	<200 <350 N SPATTER (G) Max. <120 <200		
D1 D2 D3 EN ISO 11612 E1 E2 E3	100 200 350 MOLTEN IRO Min. 60 120 200 CONTACT HEAT IN SE	<200 <350 N SPATTER (G) Max. <120 <200 CC. THRESHOLD VALUE		
D1 D2 D3 ENISO 11612 E1 E2 E3 ENISO 11612	100 200 350 MOLTEN IRO Min. 60 120 200 CONTACT HEAT IN SE	<200 <350 N SPATTER (G) Max. <120 <200 CC. THRESHOLD VALUE Max.		
D1 D2 D3 ENISO 11612 E1 E2 E3 ENISO 11612	100 200 350 MOLTEN IRO Min. 60 120 200 CONTACT HEAT IN SE Min. 5	<200 <350 N SPATTER (G) Max. <120 <200 CC. THRESHOLD VALUE Max. <10		

The product has not been tested in accordance with EN343 Wxx

AFEIY+

EN 1149-5:2018 ELECTROSTATIC PROPERTIES – PART 5: MATERIAL PERFORMANCE AND DESIGN REQUIREMENTS

- The person wearing the electrostatic dissipative clothing shall be properly earthed. The resistance between the person's skin and earth shall be less than $10^8~\Omega$ e.g. by wearing adequate footwear on dissipative or conductive floors.
- Electrostatic dissipative protective clothing shall not be open or removed whilst in presence of flammable or explosive atmospheres or while handling flammable or explosive substances.
- Electrostatic dissipative protective clothing is intended to be worn in Zones 1, 2, 20, 21 and 22 (see EN 60079-10-1 [7] and EN 60079-10-2 [8]) in which the minimum ignition energy of any explosive atmosphere is not less than 0.016 mJ.
- Electrostatic dissipative protective clothing shall not be used in oxygen enriched atmospheres, or in zone 0 (see EN 60079-10-1 [7]) without prior approval of the responsible safety engineer.
- The electrostatic dissipative performance of the electrostatic dissipative protective clothing can be affected by wear and tear, laundering and possible contamination
- Electrostatic dissipative protective clothing shall be worn in such a way that it
 permanently covers all non-complying materials during normal use (including
 bending movements).
- Metals in clothing, for example buttons and threads (used for antistatic effects), should obviously be avoided. Voltage can be transferred from clothing to the body, causing an electric shock. Exposed metal buttons must also be avoided as they can cause short-circuiting.
- When properly earthed, the protective clothing possesses antistatic properties as per EN 1149-5, and is suitable for use in explosive atmospheres (ATEX) (except oxygen-enriched flammable atmospheres).

EN 13034+A1:2009 PROTECTION FROM LIQUID CHEMICALS

- The clothing protects the wearer from a number of different chemicals.
 EN 13034+A1:2009 tests the following: H₂SO₄ 30% class 3/3, NaOH 10% class 3/2, O-xylène No class, Butanol-I No class.
- The fabric is subjected to the following tests: Dimensional stability; approved, wear resistance: Class 3, diagonal tear resistance: Class 2: tensile strength: Class 5, penetrati on test: Class 2.
- Not suitable for use in areas where oxygen content exceeds 21% without the approval of the safety officer.
- In case of an accident involving liquid chemicals or flammable liquids, the affected clothing must be removed immediately and disposed of without coming into contact with the skin.
- To reactivate the chemical-repellent properties of the fabric (EN13034+A1:2009), the garments should be re-treated by means of tunnel-finishing or tumbledrying at 90 °C (see ISO 15797 8A)
- Re-treat after every fifth wash with HYDROB FC to meet EN13034+A1:2009 requirements.
- We recommend that the garments' protective properties are tested before re-use to ensure the full level of protection is maintained.

EN 13034	REPELLENCY INDEX	PENETRATION INDEX
Class 1	> 95%	< 1%
Class 2	> 90%	< 5%
Class 3	> 80%	< 10%

EN 13034	ABRASION RESIST- ANCE (CYCLES)	TRAPEZOIDAL TEAR RESISTANCE (N)	TENSILE STRENGTH (N)	PUNCTURE RESISTANCE (N)
Class 1	> 10	> 10	> 30	> 5
Class 2	> 500	> 20	> 60	> 10
Class 3	> 100	> 40	> 100	> 50
Class 4	> 1000	> 60	> 250	> 100
Class 5	> 1500	> 100	> 500	> 150
Class 6	> 200	> 150	> 1000	> 200

FprEN 61482-2:2018/FprAA:2018 PROTECTS AGAINST THERMAL HAZARDS OF AN ELECTRIC ARC

Warning! Not all current-conducting parts of arc installations can be insulated against direct contact.

- The environmental conditions and the risks at the working site shall be regarded.
- Deviations from the parameters in this document may result in more severe conditions.
- Protective clothing shall be worn in the closed state.

- Protective clothing according to this standard is not intended to be used as
 electrical insulating protective clothing and does not provide protection against
 electric shock.
- Protective clothing that becomes contaminated with grease, oil or flammable liquids or combustible materials should not be used.
- Protective clothing that is damaged to the extent that its protective qualities are impaired (e.g. holes in garment, not functioning closures) should not be used.
- For full body protection suitable additional protective equipment (helmet with protective face screen, protective gloves, and footwear (boots)) shall be used.
- No garments like shirts, undergarments or underwear made of for example polyamide, polyester or acrylic fibres which melts under arc exposures, should be used.
- The clothing must be stored in a dry, dark and well-ventilated room.
- In the event of tearing or other damage, the clothing must not be repaired by the wearer.

FprEN 61482-2	MEAN ELECTRICAL ARC CAPACITY W are [kJ]	DOUBLE STANDARD DEVIATION [kJ]
Class 1	158	± 34
Class 2	318	± 44
FprEN 61482-2	MEAN ENERGY EFFECT E io [kJ/m² (cal/cm²)]	DOUBLE STANDARD DEVIATION [kJ/m² (cal/cm²)]
FprEN 61482-2 Class 1		

EN ISO 20471: PROTECTION & CLASSIFICATION

- Several items of Safety+ EN ISO 20471 clothing can be worn together for greater visibility.
- A class 3 garment must meet the following: Safety Class 2 top must be worn with an Safety Class 2 pants or bib-pants with two reflectors.
- Safety+ EN ISO 20471 protective clothing is CE-approved and approved in accordance with EN ISO 20471. The upper figure (X) in the pictogram indicates its class and the lower figure (Y) refers to its reflective value. The class of the safety clothing indicates the minimum requirements of fluorescent and reflective material required on the safety clothing.
- Protection may be reduced when the clothing is dirty.
- See washing instructions for fabric qualities and classification.

CLASS	FLUORESCENT MATERIAL	REFLECTIVE MATERIAL
Class 3	0.8 m ²	0.2 m ²
Class 2	0.5 m ²	0.13 m ²
Class 1	0.14 m ²	0.10 m ²

"This product conforms to the Council Regulation (EU) 2016/425" ENGEL Protective clothing is type-approved by: EU-notified body no. 0200: FORCE Certification A/S, Park Allé 345, DK-2605 Brøndby.

BELTS KNEE PADS THIGH POCKET WITH ZIPPER REINFORCED KNEE OF TERAMIDE **KEVLAR FABRIC**

ACCESSORIES TO SUIT EVERY NEED



Doing a good job requires having the right equipment and workwear at your disposal. Belts, hanging tool pockets and knee pads are invaluable aids. As we all know, there is no such thing as bad weather – only the wrong clothes. But with the right garments such as underwear, socks and hats in your locker, you are ready for your working day.



OUR KNEE PADS ARE ERGONOMIC SHAPED AND THEREBY ALLOWING OPTIMAL WORKING COMFORT, PROTECTION AND FLEXIBILITY



THERMAL SHIRT

SIZE XS-4XL

- Sweat-absorbent and moisture-wicking to retain high insulating properties
- Longer back
- Takes up little space under ordinary workwear



XS-2XL 17,00 € 3XL-4XL 21,80 €

COLOURS







721-200

THERMAL TROUSERS

SIZE XS-4XL

- Sweat-absorbent and moisture-wicking to retain high insulating properties
- Takes up little space under ordinary workwear



RRP EXCL. VAT

XS-2XL 17,00 € 3XL-4XL 21,80 €



KNEE PADS

SIZE one size

QUALITY 100% Cellular rubber

- Ergonomic design
- Ultimate knee protection and comfort



RRP EXCL. VAT

One size 20,50 €

COLOURS



9080-994

KNEE PADS

SIZE one size

QUALITY 100% EVA (Ethyl Vinyl Acetate)
WASH

- Ergonomic design for optimal protection
- Easy to insert
- High comfort, protection and flexibility
- Shock absorbing



RRP EXCL. VAT

One size 15,00 €





HANGING TOOL POCKETS

SIZE one size

QUALITY 100% polyamide

WASH 600 A P

- Reinforced bottom in wear-resistant quality
- Three sections, one of which is further divided, for example for keeping small tools
- Sturdy tool strap on both pockets
- Two fittings on each pocket mean that they can be attached to trousers or shorts with a single click
- Easy to remove, for example when the clothing needs to be washed



RRP EXCL. VAT

One size 16,00 €





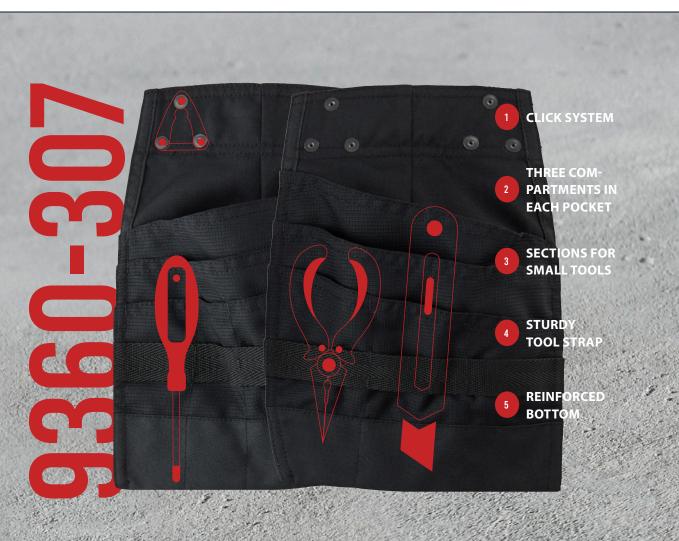












HANGING TOOL POCKETS

SIZE one size

QUALITY 100% polyester

WASH 600 X D A P

- · Reinforced bottom in wear-resistant quality
- Three sections, one of which is further divided, for example for keeping small tools
- · Sturdy tool strap on both pockets
- Two fittings on each pocket mean that they can be attached to trousers or shorts with a single click
- Easy to remove, for example when the clothing needs to be washed
- The use of ENGEL Safety trousers or overalls meets certification requirements





RRP EXCL. VAT

One size 20,00 €

COLOURS







CLICK ON





HOLD THE HANGING TOOL POCKET IN FRONT OF THE TWO BUTTONS

2

PRESS THE FASTENERS
DOWN ONTO THE
RESPECTIVE BUTTONS



'CLICK' AND THE HANGING TOOL POCKET IS SECURED

LEATHER BELT

SIZE 85 cm / 95 cm / 110 cm / 120 cm / 130 cm

QUALITY 100% leather

- Metal buckle
- Adjustable



RRP EXCL. VAT

85-130 cm 28,00 €

COLOURS



9008-5

STRETCH BELT

SIZE One size (130 cm)

QUALITY 68% polypropylene/32% elastane
WASH

- · Stretch material
- Strong
- Metal buckle
- Adjustable
- Can be shortened easily



RRP EXCL. VAT

One size 12,00 €

COLOURS



ACCESSORIES

BELT WITH NYLON BUCKLE

SIZE 100 cm / 110 cm / 120 cm / 130 cm

QUALITY Belt: 100% polyester Buckle: 100% nylon 6.6

- Strong quality
- Adjustable
- Plastic buckle
- Suitable for industrial laundry ISO 15797



RRP EXCL. VAT

100-130 cm 16,00 €











YO-YO ID CARDHOLDER

SIZE one size **QUALITY** Plastic

- Hard plastic
- The cardholder is supplied with a yo yo
- Can be installed either vertically or horizontally
- ID card can be easily released from the cardholder



RRP EXCL. VAT

One size 3,00€

9076-925

NECK WARMER

SIZE

QUALITY 100% polyester micro-fiber, 140 g/m² WASH



- · Can be used in several ways, e.g. as a scarf, hat or headband
- Can easily be worn under a helmet



RRP EXCL. VAT

One size 7,00€





NECK WARMER

SIZE one size

QUALITY 100% polyester fleece

WASH WASH

- Fleece
- · Close-fitting around neck



RRP EXCL. VAT

One size 9,00 €

COLOURS



088-2

FLEECE HAT

SIZE one size

QUALITY 100% polyester fleece

WASH WASH

- Fleece
- Sweatband



RRP EXCL. VAT

One size 7,00 €



BEANIE

SIZE one size

QUALITY 100% cotton

wash Yao X

- Comfortable jersey quality
- Reflective print
- Integrated reflector thread
- Easily worn under a helmet



RRP EXCL. VATOne size 11,00 €





KNITTED HAT WITH REFLECTOR STRIBES

SIZE one size

QUALITY 50% wool/50% acrylic

wash (40) XX P

- · Thinsulate membrane
- Knitted
- Integrated reflector thread
- · Warm hat in wool blend



RRP EXCL. VAT

One size 13,00 €

COLOURS





174-912

KOREAN HAT

SIZE 57-63

 $\textbf{QUALITY} \hspace{1cm} 100\% \hspace{0.1cm} polyester \hspace{0.1cm} with \hspace{0.1cm} PU \hspace{0.1cm} coating, \hspace{0.1cm} 235 \hspace{0.1cm} g/m^2$

WASH WASH WASH

- Warm hat with unfoldable ear warmers
- Quilted lining and pile
- Velcro closure
- · Wind and water-repellent



RRP EXCL. VAT 57-63 18,00 €



WARM TECHNICAL SOCKS

SIZE 38/40 / 41/43 / 44/46

QUALITY 57% polyester (COOLMAX*)/29% wool/

12% polyamide/2% elastane (LYCRA°)

wash Wash

· Warm and functional sock

- · Comfortable quality
- The COOLMAX® function keeps your feet dry
- Specially knitted upper part channels heat away from the foot
- Ribbing effect around the foot ensures a perfect fit
- The leg is knitted with LYCRA®, which ensures good comfort and provides leg support



COLOURS

20





COOLMAX



9101-15

TECHNICAL SOCKS

SIZE 38/40 / 41/43 / 44/46

QUALITY 65% polyester (COOLMAX*)/15% polyamide/

8% wool/8% polypropylene/4% elastane (LYCRA*)

WASH WASH WASH

Functional and comfortable

- The COOLMAX® function keeps your feet dry
- The heels and toes are reinforced with wool
- Thick terry sole
- Special ribbing effect around the foot keeps the sock in place
- The leg is knitted with LYCRA®, which ensures good comfort and provides leg support



COLOURS

38/40-44/46 10,00€







COOLMAX



WARM TECHNICAL SOCKS

SIZE 38/40 / 41/43 / 44/46

QUALITY 60% acrylic/25% wool/12% polyamide/

3% elastane (LYCRA°)

WASH WASH

- · Warm and functional sock
- · Comfortable quality
- · Reinforced with wool at the most exposed areas
- Ribbing effect around the foot ensures a perfect fit
- The leg is knitted with LYCRA®, which ensures good comfort and provides leg support



OEKO-TEX®

STANDARD 100

\$14-1001 01

Standard to sentender to



RRP EXCL. VAT 38/40-44/46 9,00 €

COLOURS



9102-14

TECHNICAL WORKER SOCKS

SIZE 38/40 / 41/43 / 44/46

QUALITY 85% cotton/10% polyamide/

5% elastane (LYCRA°)

WASH



- Functional and comfortable
- · Thick terry on treading surface
- Ribbing effect around the foot ensures a perfect fit
- The leg is knitted with LYCRA®, which ensures good comfort and provides leg support







RRP EXCL. VAT 38/40-44/46 8,00 €



WORKERS' FOOTIES

SIZE 38/40 / 41/43 / 44/46

QUALITY 85% cotton/10% polyamide/

5% elastane (LYCRA°)

Functional and comfortable cotton sock

Thick terry sole

 Specially knitted upper part channels heat away from the foot



OEKO-TEX®

STANDARD 100

SN-1001 EN

Inter the first continuous



RRP EXCL. VAT 38/40-44/46 7,00 €

COLOURS



9104-7

WORKER'S SOCK

SIZE 38/40 / 41/43 / 44/46

QUALITY 75% cotton/20% polyamide/

5% elastane (LYCRA°)

WASH



- Functional and comfortable
- Thick terry sole
- The leg is knitted with LYCRA®, which ensures good comfort and provides leg support







RRP EXCL. VAT

38/40-44/46 5,00 €









A functional sock for cold days
- with wool



A functional sock, good for all-year use – especially with membrane footwear







※ ∮ ፟ ◎ 🛣

A classic cotton sock, good all-year use. Not suitable with membrane shoes

SERVICES

SPECIAL MODELS

Even though we have an extensive product range, you might still need an extra final finesse, for example adding thermal lining, reflectors, ID pockets in plastic or pockets. We make custom workwear that suits your job function.

COLOURMIX

The standard colours we use for our collections, including our Safety series, can be mixed and matched. With this as your starting point, you can choose the colour combination you wish for you and your employees' clothing.

SPECIAL COLOURS

We can offer special colours which match, for example, the colour of your logo. For this purpose, we purchase approximately 1,500 metres of specially

dyed material – enough for min. 700 garments. As the material needs to be dyed, you need to allow extra delivery time.

IMAGE WEAR

Your workwear signals a wide range of values and preferences. It is therefore an important part of your company's profile and identity. A clear and consistent theme can create positive synergies when workwear, company vehicles, advertising and other marketing materials clearly indicate the company's profile. If your company uses a colour combination not covered by our range, we can make custom workwear in any colour combination you want. Our dealers will happily provide advice on whether your company or organisation needs standard or special products. Prices, samples and delivery times are available from our sales consultants or via customer service on +45 7422 3515/3517.



EMBROIDERY AND TRANSFERS

Just as workwear in a particular colour combination underscores the company's image, a logo on the clothing provides effective advertising for your company. At our head office in Haderslev, we have a large department with print and embroidery

machines. We can therefore supply your workwear with a logo on the chest, back or legs, and we can also apply personal names.

We can offer embroidery and transfers in every conceivable colour, and in a resilient quality that withstands normal washing programs.

COLOUR STOP TRANSFER	WATER TRANSFER
 Reduces risk of seepage 40° C wash Used for softshell products 	Highly durable and stretchyTolerates intensive washingUsed for all workwear
INDUSTRY TRANSFER	FLAME RETARDANT TRANSFER



WASH

ADVICE WHICH WILL PROLONG THE LIFESPAN OF YOUR WORKWEAR AND BETTER WASH RESULTS:

- Wash frequently and gently, it extends the life og the clothes.
- Do not use fabric softener.
- Never overfill the machine Wash coloured clothes separately and inside out.
- We recommend that you use a washing powder for coloureds
- Close Velcro closures and zippers before washing
 they will last longer.
- If the workwear gets very dirty, wash it as soon as possible to avoid the dirt getting worked into the fabric.
- Never use bleach or other strong chemical products that can damage your clothing.
- Always check the care label and wash in accordance with the symbols for perfect wash results.

WASHING INSTRUCTIONS SAFETY

- If the maximum number of washes is not stated, the clothing has been tested and approved after five washes.
- Heavily soiled clothing should be spot washed using fabric detergent before placing the clothing in the regular wash, e.g. oil and grease.
- Washing detergents containing perborates may affect the colour of the material and the reflectors at high temperatures.
- We therefore recommend using standard colour fabric detergent.
- Do not use fabric conditioner.
- The clothing must be stored in a dry, dark and well-ventilated room.

WASHING INSTRUCTIONS SAFETY+

- If the maximum number of washes is not stated, the clothing has been tested and approved after five washes.
- To ensure optimal product life, wash and maintain according to the wash and care instructions.
 For further information, please refer to the care label.
- Only use and wash the products with closed buttons/ zipper as described on the care label.
- Sort the garments according to colour and degree of soiling.
- Garments made from multi-functional fabrics must be washed separately from other finishes.
- The wash load should not exceed 70% of machine capacity.
- To reduce the possibility of insoluble soap residues being deposited on the garments, synthetic detergents are recommended.
- Do not under any circumstances use bleaching agent/ chlorine or fabric conditioner as these substances can ruin the fabric's finish.
- To reactivate the chemical-repellent properties of the fabric (EN 13034+A1:2009), the garments should be either tunnel-finished or overdried at min. 90 °C (see ISO 15797 8A).
- Recommended minimum moisture retention after drying is 4%.
- The clothes must be inspected for any defects after washing.
- Refer to the washing instructions for further information on the composition of the substance and other information
- For further information about wash- and care symbols we refer to our website www.engel.eu





\bowtie	NO WASHING	<u></u>	TUMBLE DRY. MAX. TEMPERATURE 80°C
30	EXTRA DELICATE WASH (WOOLWASH)		HANG DRY
<u>30</u>	MACHINE WASH UP TO 30 °C ON REDUCED CYCLE		DRY FLAT
30	MACHINE WASH UP 30 °C OR LESS		DRIP DRY
40	MACHINE WASH UP TO 40 °C ON REDUCED CYCLE	×	DO NOT IRON
40	MACHINE WASH UP TO 40 °C OR LESS	\supseteq	IRON AT MAXIMUM TEMPERATURE OF 100 °C
60	MACHINE WASH UP TO 60 °C ON DRIP DRY REDUCED CYCLE	<u></u>	IRON AT MAXIMUM TEMPERATURE OF 150 °C
60	MACHINE WASH UP TO 60 ℃	\boxtimes	DO NOT DRY CLEAN
95	MACHINE WASH UP TO 95 °C	P	DRY CLEANABLE
×	DO NOT USE CHLORINE BLEACH	<u>®</u>	SPECIALIST DRY CLEANING
	DO NOT TUMBLE DRY	$\widehat{\mathbf{i}}$	READ PRODUCT INFORMATION LABEL
<u></u>	TUMBLE DRY. MAX. TEMPERATURE 60 °C		NOTE: Clothing with imprinted logos will have its own separate washing instructions

COLOURS







Black Anthracite Grey Tomato Red

CERTIFICATES



OEKO-TEX STANDARD 100

The majority of our workwear is Oeko-Tex certified. Oeko-Tex is the world's leading health certification for textiles. In short, Oeko-tex certification guarantees that the fabric/product is not harmful to the wearer's health. The 'Confidence in Textiles' logo is familiar to most people. Oeko-Tex 100 is a human-ecological product standard. The textiles are tested for harmful chemicals and dyestuffs. For further information see www.oekotex.com.



REPREVE®

REPREVE® is the most well-known, reliable fiber made from recyclable materials, including plastic bottles. REPREVE® is the only eco-fiber with U-Trust verification, which certifies that requirements relating to recycled contents are met. From any point in the supply chain, REPREVE® is able to use our unique Fiber print tracking technology to test products and make sure that they contain REPREVE® – and in the right quantities.



PROTECTION FROM SOLAR ULTRAVIOLET RADIATION

In addition to protecting yourself from danger at the workplace, it is also important to look after your body. Some textiles are therefore specially developed to provide protection from solar ultraviolet radiation, as it is harmful to human health. In much of our workwear, we have chosen to use fabrics with UV-801 certification to give the user a higher degree of protection. By choosing UV-801-certified clothing, you ensure optimum protection against the sun's hazardous rays. Read more about UV-801 certification at www.uvstandard801.com.



UV PROTECTION - EN 13758-2

Products certified according to EN 13758-2 offer proven UVA and UVB protection against the harmful effects of the sun. A UPF value of +40 means that max. 1/40 of the sun's harmful rays penetrate the clothing. If the garment becomes worn, wet or stretched, the level of protection is reduced. Please follow the wash and care instructions.

REPREVE® Unifi, Inc. 197

STANDARDS



EN ISO 11612

Protective clothing in accordance with EN ISO 11612 protects against short-term exposure to heat and flame. This standard is divided into different categories, where the code letter indicates which requirement is met by the article of clothing in question. Each category is also broken down into different levels, depending on the degree of protection offered.

EN ISO 11611



EN ISO 11611

Protective clothing in accordance with EN ISO 11611 protects against welding/spatter of melted metal and sparks as well as heat in the form of convection - or radiant heat.



EN 1149-5

Protective clothing with anti-static properties. This clothing protects against sudden discharges of electrostatic energy where there is a risk that static sparks may ignite combustible or explosive atmospheres. The user must be correctly earthed, for example by wearing suitable footwear, and the clothing must be connected to the body.



EN 13034-6

Protective clothing in accordance with EN 13034-6 protects against splashes from liquid chemicals and is intended for use in cases entailing sufficiently low risk assessment and when a complete protective barrier againstliquids is not necessary, i.e. when the user is in a position to react in due time when his or her clothing has become contaminated. Low risk may be potential exposure to small volumes of spray or occasional low-volume splashes.



FprEN 61482-2

Protective clothing in accordance with FprEN 61482-1-2 protects against thermal hazards from an electric arc. This standard states that such clothing offers protection against electric arcs and is divided into 2 classes.



GO/RT 3279 / RIS 3279-TOM

Railway Group Standard sets out the minimum spetification for high visibility warning clothing ind the Rail Industry.

EN ISO 20471



EN ISO 20471

EN ISO 20471 standard is divided into 3 classes. The class designation describes how well the product is able to make the user visible. The greater the area of fluorescent material and reflection, the higher the classification. The fluorescent material offers greater visibility in daylight and twilight, while the reflective parts become visible when a vehicle's light or a work light is directed at the wearer in the dark.



EN 342

EN 343

Products certified according to EN 342 can be worn in cold areas where the combination of an air temperature of -5° C and below, humidity and wind increase the need for insulating clothing



This pictogram states the degree of protection.

The figures next to the pictogram state:

X: The outdoor jacket's ability to resist water penetration from the outside (water resistance).

3 = highest protection 1 = lowest protection.

Y: Resistance to moisture transfer (breathability indicates how well moisture from perspiration can escape from the inside and out through the outer fabric.

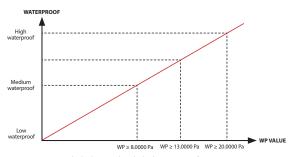
3 = very good drainage **1** = poor drainage.

WP; Water penetration resistance is measured in "millimetre water column pressure". The water column pressure is measured by placing a liquid column gauge over the material so that material with water penetration resistance 5000 mm can keep water out from a five metre (5000 mm) gauge. Material with a water penetration resistance of 10.000 mm can resist water from a 10 metre (10000 mm) gauge, etc.

MVP; value indicates breathability of a membrane. MVP value is an expression of the quantity of water vapour that can escape through one square meter of a membrane within 24 hours. A breathable product rated at 5000 can therefore "breathe" 5000 g (5 litres) water vapour per square metre in 24 hours.

WATER PENETRATION RESISTANCE (WP)

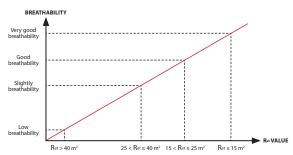
WP VALUE	SUGGESTED PERFORMANCE
WP ≥ 20.000 Pa	High Water proof - Can be used in heavy rain for a long time
WP ≥ 13.000 Pa	Medium Water proof - Can be used for light rain for long time or heavy rain for short time
WP ≥ 8.000 Pa	Low Water proof - Can be used in heavy rain for short time



The higher Pa value, the higher waterproofness

WATER VAPOUR RESISTANCE Ret

R _{et} -VALUE	SUGGESTED PERFORMANCE
$R_{et} \leq 15 \ m^2$	Very good or extremely breathable, even when working at high activity
$15 < R_{\text{et}} \leq 25 \ m^2$	Good breathability, suitable for working at high activity levels
$25 < R_{\rm et} \leq 40~m^2$	Slightly breathable, suitable for working at moderate activity levels
$R_{et} \leq 40 \; m^2$	Limited breathability, suitable for working at moderate activity levels for a shorter time



The higher Pa value, the higher waterproofness



INDUSTRIAL LAUNDERING

Products labelled with a 'PRO' symbol are suitable for industrial laundering according to ISO 15797. ISO 15797 is an international standard specifying what a product should be able to withstand in relation to industrial washing and finishing procedures. The products are tested in relation to washing and drying processes, and the label on each product provides information on which washing and drying processes are suitable for the product.

THE LABEL COMPRISES THREE PARTS:

- the text 'PRO', which indicates that the instructions apply for industrial laundering
- a column with numbers from 1 to 8
- a symbol which indicates the drying process

The highlighted numbers indicate whether the product is made of 100% cotton or whether it is a product that contains synthetic fibres. At the same time, the number indicates which type of bleaching can be used; for example, the number 7 indicates that it is a dyed product made of 100% cotton which cannot be bleached. A square containing a hexagon indicates that the product can be tumble-dried, while a square with horizontal lines indicates that the product withstands tunnel finishing. If both symbols are included, both drying processes can be used for the product. The wash symbol provides information to the laundries so they know how the products have been tested and which washing and drying processes they can use.

SYMBOLS



FE-TEX MEMBRANE

Membrane clothing provides effective protection from wind and water, while ensuring that your skin can breathe. The membrane features a special fibre structure that allows body heat and moisture to escape – while protecting you from the external conditions. Specially designed for heavy physical work that generates a great deal of body heat.



FE-INSULATE

FE-Insulate insulates against the cold while allowing the body to breathe. Lined, retains its shape and made of environmentally-friendly materials. Ideal for work outside or in a cold store.



FE-HEAT

FE-Heat is high-tech clothing with integrated heating. Just one click, and within a matter of seconds you can start to feel the warmth. FE-Heat offers an alternative to wearing several layers of clothing, and is, of course, also machine-washable.



FE-SUPER STRETCH - 4-WAY

Due to elastic fibers woven into the fabric, this 4-way Super Stretch garment is extremely flexible. Super Stretch garments follow the movements of the body and give great comfort. Furthermore, Super Stretch garments return to their original shape after stretching which means that they keep their shape for longer.



FE-SUPER STRETCH - 2-WAY

Due to elastic fibers woven into the fabric, this 2-way Super Stretch garment is extremely flexible. Super Stretch garments follow the movements of the body and give great comfort. Furthermore, Super Stretch garments return to their original shape after stretching which means that they keep their shape for longer.

CORDURA®



We use 100% CORDURA® – 220 g/m² – reinforcement on the knee pockets of most of our trousers. CORDURA® is an extremely durable material, which is incredibly hard-wearing and resistant to tears and holes.

- 10 x more durable than cotton
- 3 x more durable than standard polyester
- 2 x more durable as standard nylon



LOXY®

We use LOXY® EN ISO 20471-certified reflectors. These reflectors meet applicable visibility requirements and make you more visible, thus reducing the risk of accidents. By combining flexibility with high visibility, our reflective materials provide maximum safety without compromising comfort.



LYCRA®

LYCRA® is used in many fabrics to make them stretchable. In addition to making the product flexible, the LYCRA® fibres also ensure that the product returns to its original shape after it has been stretched. Garments made with LYCRA® are thus comfortable and durable.



COOLMAX®

Products made with COOLMAX® fibres have the special property of keeping the skin dry. The COOLMAX® fibres wick moisture away from the skin for greater comfort.

SYMBOLS

TOOL POCKETS



TOOL POCKETS

Unique click system that makes it easy to fit and remove hanging pockets.

EXTRA LENGTH



EXTRA LEG LEGTH

The trousers have an extra wide tuck designed to extend the length of the trousers, if needed. A single seam is undone and gives the trousers extra leg length - and remain properly seamed.

TAPED SEAMS



TAPED SEAMS

Preventing penetration of water at seam.

ROOM FOR HELMET



ROOM FOR HELMET

Practical function for working in the rain. You can stay dry even if you must wear a helmet.

LIGHT WEIGHT



LIGHT WEIGHT

A thinner fabric that is ideal for working in warm weather or indoors.

100% COTTON



100% COTTON

A natural resource that is extremely comfortable, gentle on the skin, breathable and highly absorbent.

POWER BANK



POWER BANK

The power bank must be removed before washing.

ORGANIC COTTON

No chemicals or pesticides are used to produce the organic cotton used in products bearing this label.



SCANNER POCKET POCKET FOR SCANNER

Smart pocket function for storing scanners, developed specially for warehouses, transport and logistics.

FE-RECYCLED



FE-RECYCLED

This symbol illustrates how many plastic bottles are used to make the regenerated polyester needed for the production of a piece of workwear.



MEASUREMENT

BOTTOMS

NORMAL TROUSER	NORMAL TROUSER LENGTH – leg length 82 cm																
Waist measurement cm	72	76	80	84	88	92	96	100	104	108	112	116	120	124	128	132	136
DE - NL*	42	44	46	48	50	52	54	56	58	60	62	64	66	68	70	72	74
DE - NL**	36	40	44	46	48	50	52	54	56	56A	58	58A	60	62	64	66	68
DE - NL***	36	40	44	46	48	50	52	54	56	58	60	62	64	66	68	70	72
B-P-CH-ES-FR	36	38	40	42	44	46	48	50	52	54	56	58	60	62	64	66	68
UK	28,5"	30"	31,5"	33"	34,5"	36"	38"	39,5"	41"	42,5"	44"	45,5"	47"	49"	50,5"	52"	53,5"

^{*} Galaxy, Combat, X-treme, Cargo, Enterprise Stretch, Safety

^{***} Light, Safety+

EXTRA LEG LENGTH	EXTRA LEG LENGTH – leg length 88-92 cm										
Waist measurement cm	80	84	88	92	96	100	104				
DE - NL	90	94	98	102	106	110	114				
B - P - CH - ES - FR	40L	42L	44L	46L	48L	50L	52L				
UK	L31,5"	L33"	L34,5"	L36"	L38"	L39,5"	L41"				

SHORTER LEG LENG	SHORTER LEG LENGTH – leg length 76-77 cm														
Waist measurement cm	80	84	88	92	96	100	104	108	112	116	120	124	128	132	136
DE - NL	22	23	24	25	26	27	28	29	30	31	32	33	34	35	36
B-P-CH-ES-FR	40C	42C	44C	46C	48C	50C	52C	54C	56C	58C	60C	62C	64C	66C	68C
UK	S31,5"	S33"	S34,5"	S36"	S38"	S39,5"	S41"	S42,5"	S44"	S45,5"	S47"	S49"	\$50,5"	S52"	S53,5"

TOPS

SIZES										
Chest measurement cm	88	94	100	106	112	118	124	130	136	142
Int. sizes	XS	S	М	L	XL	2XL	3XL	4XL	5XL	6XL
Neck width	35/36	37/38	39/40	41/42	43/44	45/46	47/48	49/50	51/52	53/54

^{**} Standard, Enterprise

TO MEASURE YOUR SIZE CORRECTLY:

Get someone to help you. If you do, you'll get a more exact reading. Keep your shirt and trousers on and stand in a relaxed position.

Let your arms hang loosely by your sides. Draw the tape measure horizontally around your body. It should lie close into the body, but should not be too tight.

- Measure around neck (measure tightly + 2 cm)
- Measure around the chest with arms flat along side of body
- Measure around body where waistband is to be placed
- Measure from crotch to floor inside at leg (without shoes)



MEASUREMENT LADIES

BOTTOMS

SIZES								
Waist measurement cm	64-72	68-76	72-80	76-84	80-88	85-93	90-98	96-104
Hip measurement cm	90-93	94-97	98-101	102-105	106-109	110-113	114-118	119-124
Leg length cm	80	80	80	80	80	80	80	80
DE - NL - B - P - CH - ES - FR	34	36	38	40	42	44	46	48
UK	6"	8"	10"	12"	14"	16"	18"	20"

TOPS

SIZES							
Int. sizes	XS	S	М	L	XL	2XL	3XL
Chest measurement cm	82	88	94	100	106	112	118

TO MEASURE YOUR SIZE CORRECTLY:

Get someone to help you. If you do, you'll get a more exact reading. Keep your shirt and trousers on and stand in a relaxed position.

Let your arms hang loosely by your sides. Draw the tape measure horizontally around your body. It should lie close into the body, but should not be too tight.

- Measure around neck (measure tightly + 2 cm)
- Measure around the chest with arms flat along side of body
- Measure around body where waistband is to be placed
- Measure from crotch to floor inside at leg (without shoes)
- F Measure around your hips



DESIGN	PRODUCT DESCRIPTION	PAGE	DESIGN	PRODUCT DESCRIPTION	PAGE
088-2	Fleece hat	185	1760-570	Combat cotton jacket	64
0101-2	Leather belt	182	1760-630	Combat jacket	56
0102-2	Neck warmer	185	1765-261	Combat rain jacket	62
0108-210	Knitted hat with reflector	187	1810-254	Galaxy work jacket	14
0360-186	X-treme stretchable work trousers	34	1812-201	Galaxy rain jacket	23
0362-740	X-treme work trousers with stretch	35	1820-912	Galaxy pilot jacket	20
0804-233	Standard hooded sweat jacket with collar	79	1850-570	Galaxy cotton work jacket	24
0910-998	Knee pads	179	1870-224	Cargo quilted jacket	51
174-912	Korea hat	187	1871-354	Cargo winter jacket	50
255-680	Standard multi-functional trousers	68	1916-218	Safety rainwear	132
256-680	Standard multi-functional trousers with reflector	68	1918-262	Standard rain jacket	89
512-900	Standard pile jacket	79	1919-201	Standard rain jacket	90
611-300	Standard thermal jacket	77	1921-102	Safety rainwear	133
618-300	Standard thermal vest	78	1934-820	Safety+ Multinorm winter jacket	159
621-300	Standard thermal trousers	78	1935-820	Safety+ EN ISO 20471 Multinorm winter jacket	162
720-200	Thermal shirt	178	1935-830	Safety+ EN ISO 20471 Multinorm winter jacket	166
721-200	Thermal trousers	178	1943-930	Safety lady winter jacket	145
1051-850	Enterprise warehouse coat	102	1946-930	Safety winter jacket Safety winter jacket	121
1101-728	Standard pilot shell jacket	70	1970-912	Enterprise pilot jacket	104
1109-246	Standard FE-Tex Mountain jacket	69	2234-825	Safety+ Multinorm trousers	157
1111-251	Standard Blackberry winter jacket	69	2235-825	Safety+ EN ISO 20471 Multinorm trousers	161
1125-189	Standard quilted jacket	74	2270-745	Light trousers	110
1126-189	Standard quilted jacket with knit sleeves	74	2280-740	Light service trousers	111
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